

SERVICE MANUAL

HOT DELI 3/4/5/7 MERCHANDISERS

VERSIONS

Full service
Full service humidified
Self service



HD 5 full service on pedestal underframe

- NOTICE -

This manual is prepared for the use of trained Service Technicians and should not be used by those not properly qualified. If you have attended a training for this product, you may be qualified to perform all the procedures in this manual.

This manual is not intended to be all encompassing. If you have not attended a training for this product, you should read, in its entirety, the repair procedure you wish to perform to determine if you have the necessary tools, instruments and skills required to perform the procedure. Procedures for which you do not have the necessary tools, instruments and skills should be performed by a trained technician.

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GENERAL TECHNICAL DATA

This manual covers the Hot Deli Merchandisers. The Merchandisers come in 4 sizes to build-in into an existing counter. Merchandisers will also be delivered on a underframe.

The Merchandisers come in 3 versions.

- Full service with humidification.
- Full service.
- Self service.

All of the information, illustrations and specifications contained in this manual are based on the latest product information available at the time of printing.

TECHNICAL DATA

Type	HD 3	HD 4	HD 5	HD 7
Power (W) Full service humidified	4600	4900	5100	8600
Power (W) Full Service	3700	4000	4200	7700
Power (W) Self Service	3700	4000	4200	-
Fuses needed with power connection 400V, 3N~50Hz (3 phases with zero)	3x 16 A	3x 16 A	3x 16 A	3x 16 A
Fuses needed with power connection 230V, 3~50Hz (3 phases without zero)	3x 20 A	3x 20 A	3x 20 A	3x 32 A
Fuses needed with power connection 230V, 1N~50Hz (1 phase with zero)	32 A	32 A	32 A	50 A
Standard plug from factory CEE-form 5-pole	16 A	16 A	16 A	16 A
Net weight full service, humidified (kg)	157	210	240	272
Net weight full service (kg)	142	195	225	257
Net weight self service (kg)	136	188	217	-
Gross weight full service, humidified (kg)	212	275	315	355
Gross weight full service (kg)	197	260	300	340
Gross weight self service (kg)	191	253	292	-
Height (mm)	960	960	960	960
Width (mm)	1086	1419	1730	2505
Depth (mm)	1058	1058	1058	1058

Tools

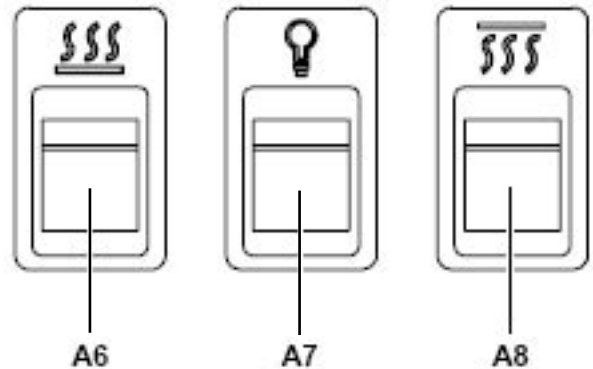
- Standard set of tools.
- Metric wrenches, sockets and hex socket key wrenches.
- Multi meter and AC current clamp meter.
- Temperature tester.
- Insulation value tester (Megger).
- Field Service Grounding Kit.

PROGRAMMING INSTRUCTIONS

DISPLAY SELF SERVICE AND SERVE OVER MODEL

Switch on

1. Switch on the heater with switch A6.
2. Switch on the lighting with switch A7.
3. Also switch on the IR emitters with switch A8 as required.

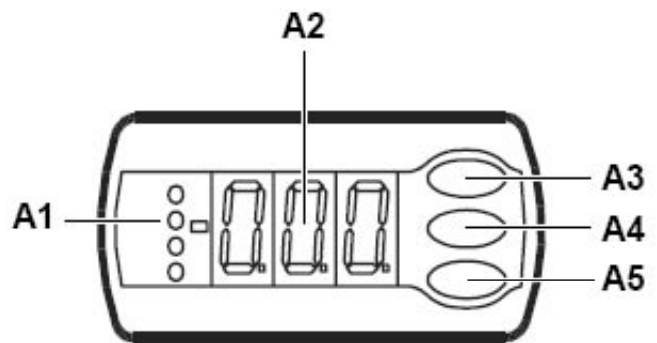
**Switch off**

1. Switch off the IR emitter with switch A8.
2. Switch off the lighting with switch A7.
3. Switch off the heating with switch A6.

Check set temperature

The temperature in the warmer is shown on display A2 during use.

1. Press centre key A4.



The set temperature will be shown on the display. The measured temperature in the warmer will again be shown after 20 seconds.

Set the temperature

1. Press centre key A4. The set value will be shown on the display.
2. Set the required temperature using the top (A3) and bottom (A5) keys.
3. Press centre key A4 to save.

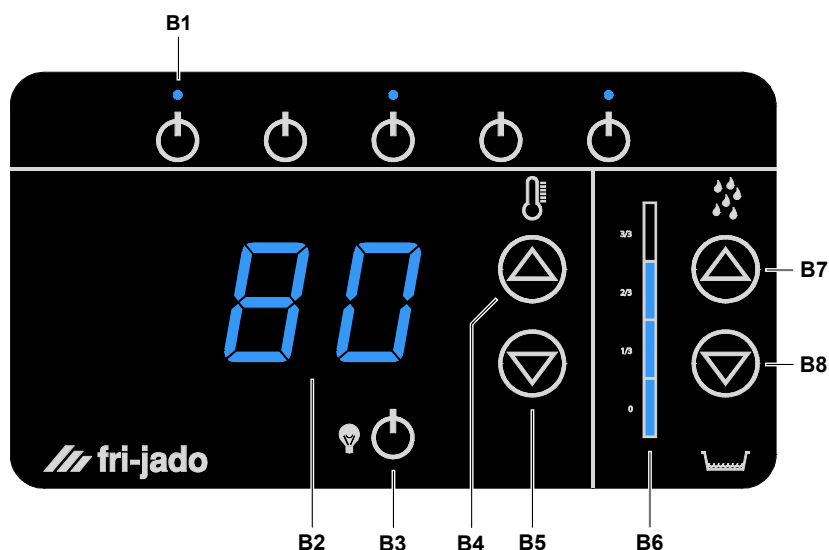
DISPLAY HUMIDIFIED MODEL

Switch on

1. Keep keys B3 and B4 pressed simultaneously for 2 seconds.
2. Switch on the lighting with key B3.
3. Switch on the required IR emitters with keys B1.

Switch off

1. Keep keys B3 and B5 pressed simultaneously for 2 seconds.



Check set temperature

The temperature in the warmer is shown on display B2 during use.

1. Press key B4 or B5 for a short time.

The set temperature will be shown on the display. The measured temperature in the warmer will again be shown after 10 seconds.

Set the temperature

The temperature is set to 80°C and limited between 65°C and 90°C as standard.

1. Press key B4 or B5 for a short time. The set value will be shown on the display.
2. Wait 5 seconds; you cannot immediately change the setting.
3. Set the required temperature with keys B4 and B5.
4. Wait until the display again jumps to the measured temperature in the warmer. The adjustment has now been saved.

Topping up the steam tray

You hear a signal as soon as the steam tray requires topping up. Humidification will be automatically switched off.

1. Press key B7 or B8 to stop the sound signal.
2. Fill the steam tray by three quarters (approx. 6,5 L.) with hot water to prevent large temperature differences and severe steam occurring.

Humidification will be restarted automatically based on the previously set adjustment after topping up. You do not have to set it again.

DISPLAY HUMIDIFIED MODEL (CONTINUED)

Set the humidifier

Water consumption will amount to approx. 1.2 l per hour in relation to the maximum position.

Indication bar B6 displays the humidification degree.

- 3/3, humidification 100% switched on;
- 2/3, humidification 67% switched on;
- 1/3, humidification 33% switched on;
- 0, humidification switched off; the bottom segment of the indication bar will flash every 10 seconds.

1. Set the required humidification level with keys B7 and B8.

Set the IR emitters

1. Press keys B1 for a short time to switch on or off the related IR emitter. The indication light on top of the key will light up if the emitter is switched on.

REMOVAL AND REPLACEMENT OF PARTS

WARNING: Disconnect the electrical power to the machine at the main circuit box. Place a tag on the circuit box indicating the circuit is being serviced.

PANELS LEFT AND RIGHT BACK SIDE



1. Remove the socket screws that secure the panel to the frame.
2. Turn panel towards yourself.
3. Reverse the procedure to install.

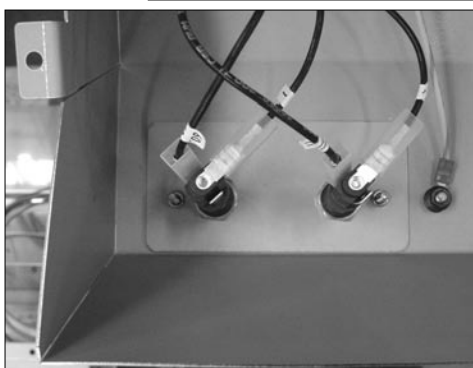
Note: The panels can be lifted out from the hinges. First lift out the hinge on the middle panel.



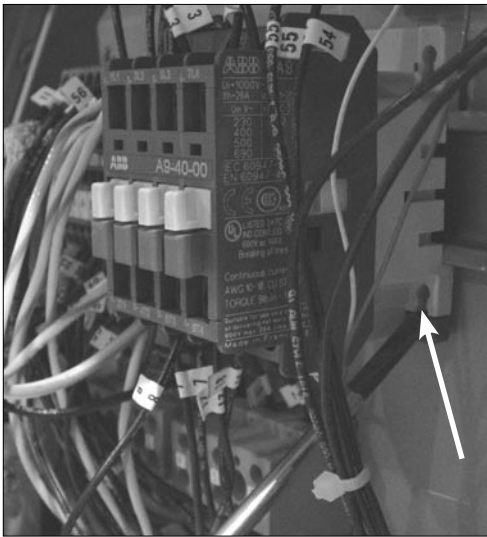
FUSE AND FUSE HOLDER



1. Remove the left side panel according prior procedure.
2. Remove the screws that secure the cover plate and turn cover plate towards yourself.
3. Disconnect the wiring from the fuse housing.
4. Remove the flat nut that secures the housing of the fuse and remove the housing.
5. Reverse the procedure to install.

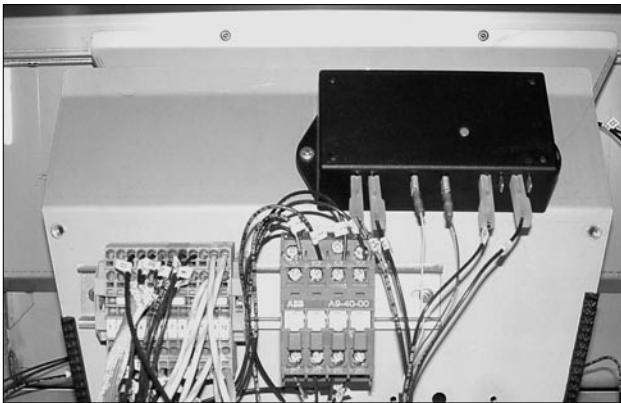


CONTACTOR



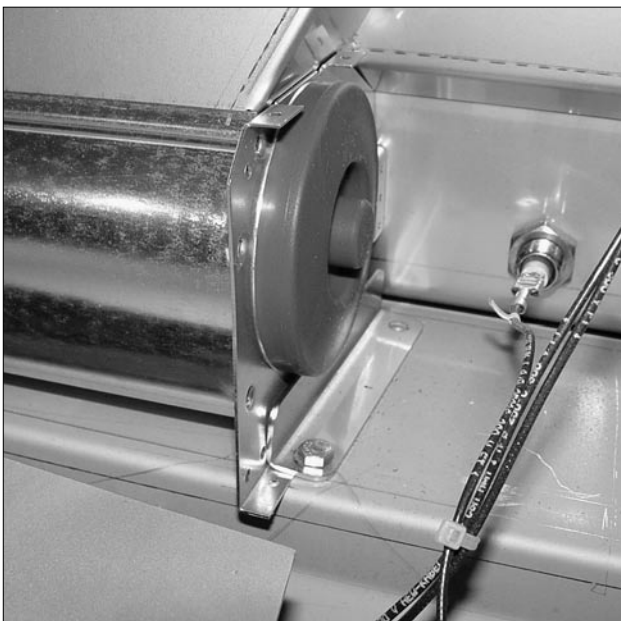
1. Remove the left side panel and the cover plate according prior procedure.
2. Disconnect the lead wires to the contactor.
3. Push down the locking tab and lift out to remove the contactor from the mounting bracket.
4. Reverse the procedure to install.

WATER LEVEL CONTROL, ELECTRONIC



1. Remove the left side panel and the cover plate according prior procedure.
2. Disconnect the wiring of the electronic control.
3. Remove the 2 screws that secure the control and remove the control.
4. Reverse the procedure to install.

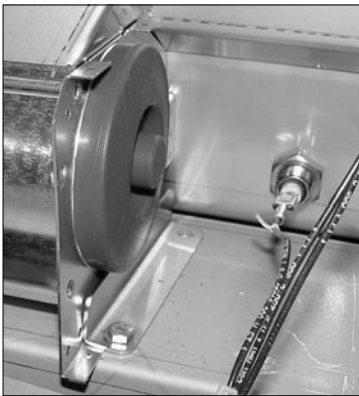
BLOWER, LEFT HAND SIDE



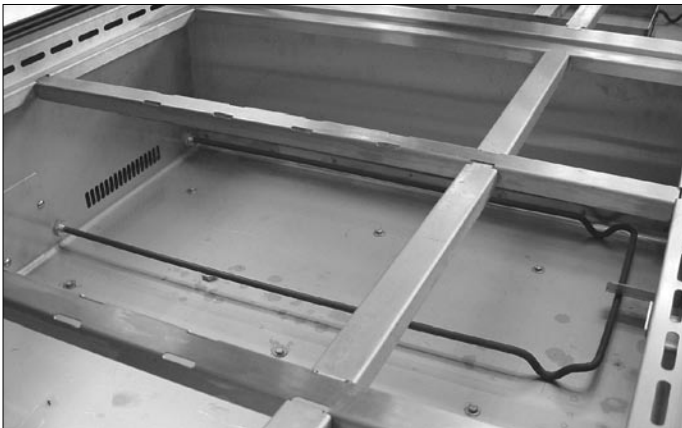
1. Remove the left side panel and the cover plate according prior procedure.
2. Remove the bolt that secures the electric panel and remove this panel.
3. Cut the wiring of the blower.
4. Remove the nuts that secure the clamping profiles on the blower and remove the profiles.
5. Remove the blower by sliding this towards yourself.
6. Reverse the procedure to install.

Note: you have to connect the wiring again with a butt splice.

HEATING ELEMENT, LEFT HAND SIDE



1. Remove the left side panel and the cover plate according prior procedure.
2. Disconnect the wiring from the element.
3. Remove the pans and frame out of the cabinet.
4. Remove the 2 nuts and rings that secure the element and remove the element.
5. Reverse the procedure to install.

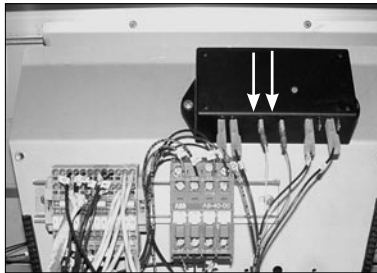
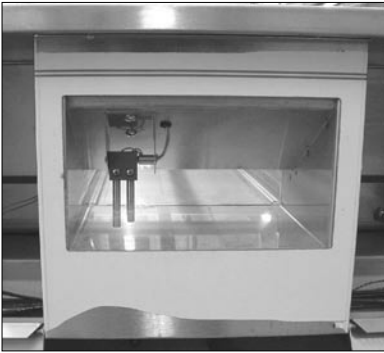


PT 1000 SENSOR



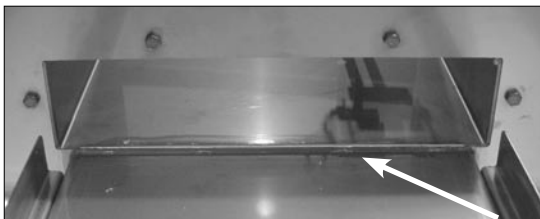
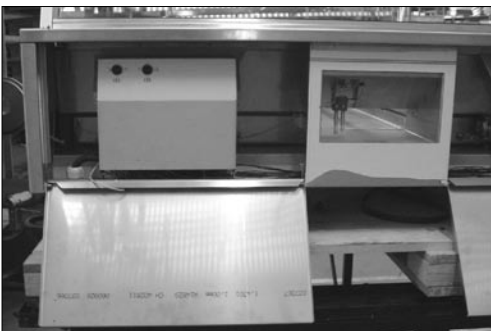
1. Remove the left side panel and the cover plate according prior procedure.
2. Remove the bolt that secures the sensor and remove the sensor.
3. Disconnect the wiring.
4. Reverse the procedure to install.

WATER LEVEL SENSOR



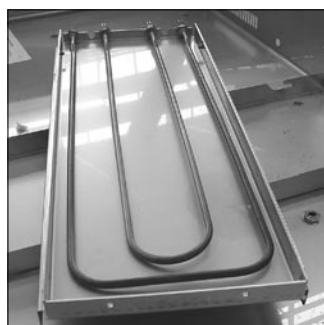
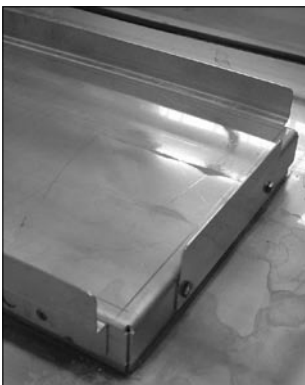
1. Remove the left side panel and the cover plate according prior procedure.
2. Remove the water tray door and the water tray.
3. Disconnect the wiring of the sensor on the electronic water level control (2 middle pins).
4. Remove the 2 nuts and socket screws that secure the sensor bracket and remove the sensor.
5. Reverse the procedure to install.

HEATING ELEMENT WATER TRAY

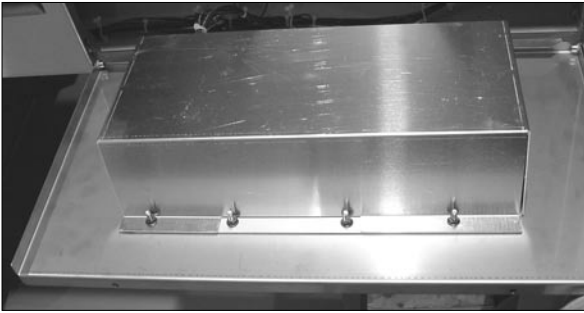


1. Remove the water tray door, the water tray and the pans and frame inside the cabinet.
2. Remove the left and right hand panel on the backside according prior procedures.
3. Disconnect the wiring from the elements.
4. Cut the sealant between cover housing and the inside back plate in the cabinet.
5. Remove the 2 bolts that secure the cover housing of the elements.
6. Slide the cover housing towards customer side and lift it out.
7. Remove the nuts and rings that secure the heating elements and remove the elements.
8. Reverse the procedure to install.

Note: Apply sealant between cover housing and the inside back plate in the cabinet.

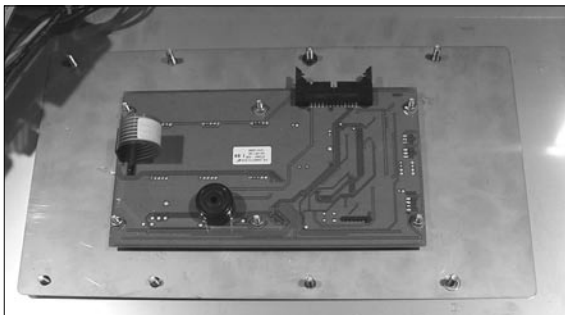


I/O BOARD



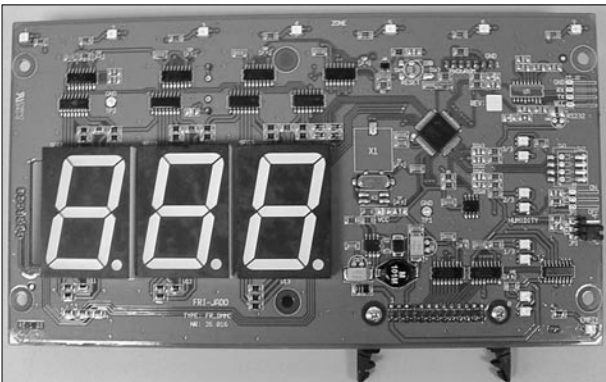
1. Remove the right side panel according prior procedure.
2. Remove the nuts that secure the cover plate and remove the cover plate.
3. Disconnect all wiring and the flat cable.
4. Remove the board from the clips by pressing the clips together.
5. Reverse the procedure to install.

DISPLAY BOARD



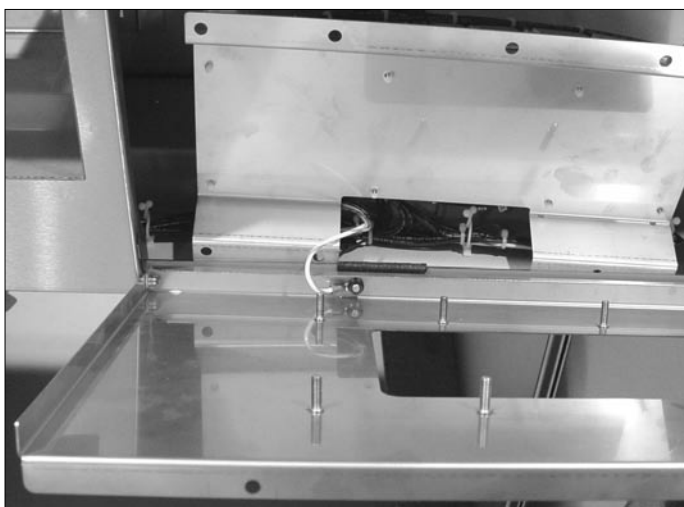
1. Remove the right side panel according prior procedure.
2. Remove the nuts that secure the cover plate and remove this plate.
3. Remove the nuts that secure the mounting plate and remove this plate.
4. Disconnect the grey flat cable and the flat cable from the keypad.
5. Remove the nuts that secure the board and remove the board.
6. Reverse the procedure to install.

Note: When installing a new board, ensure that the jumper on the new board is set the same as on the old board (°C/°F).



← jumper

KEYPAD



1. Remove the right side panel according prior procedure.
2. Remove the nuts that secure the cover plate and remove this plate.
3. Remove the nuts that secure the mounting plate and remove this plate.
4. Remove the grey flat cable and the flat cable from the keypad.
5. Remove the nuts that secure the display board and remove the board.
6. Remove the nut that secures the earth cable on the panel and remove the cable.
7. Remove the back panel by lifting it out of the hinges.
8. Remove the nut that secures the back plate of the keypad and remove this plate.
9. Remove the keypad and clean the surface with a degreaser.
10. Fasten the back plate back on the panel and apply the keypad.
11. Apply acid free sealant around the green flat cable.
12. Reverse the procedure to install.

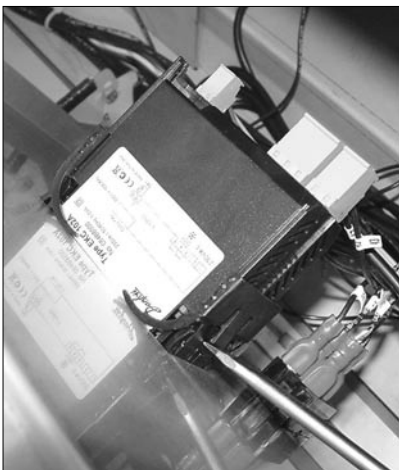
Note: It is also possible to order a complete back plate with keypad.

THERMOSTAT DANFOSS EKC 102A



1. Remove the left and right hand panel according prior procedures.
2. Remove the left and right back panel by lifting them out of the hinges.
3. Remove the socket screws that secure the middle panel and turn the panel towards yourself.
4. Loosen the blocking clips on the sides of the thermostat and remove the thermostat.
5. Disconnect the wiring.
6. Reverse the procedure to install.

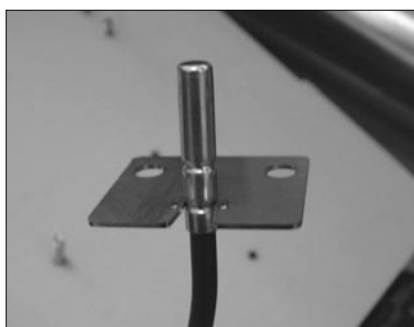
Note: Set all parameters in the new thermostat.



SENSOR THERMOSTAT



1. Remove the middle panel according prior procedures.
2. Disconnect the wiring of the sensor on the thermostat.
3. Remove the socket screws that secure the sensor holder and remove the holder.
4. Remove sensor from holder.
5. Reverse the procedure to install.



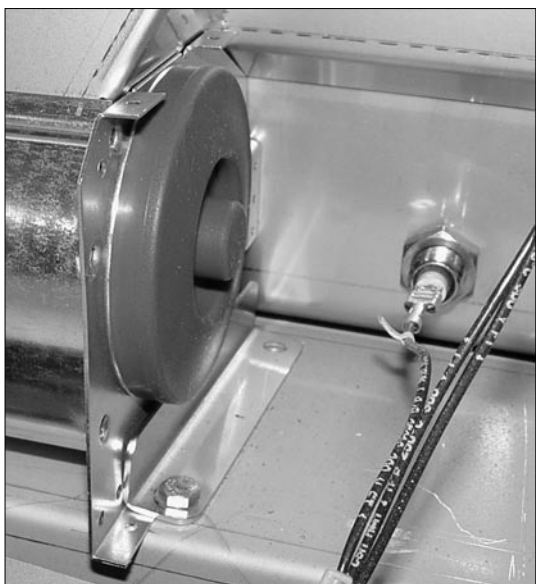
TUMBLE SWITCH LIGHT AND HEATING



1. Remove the middle panel according prior procedures.
2. Disconnect the wiring.
3. Remove the switch by pushing the clamps on both sides.
4. Reverse the procedure to install.



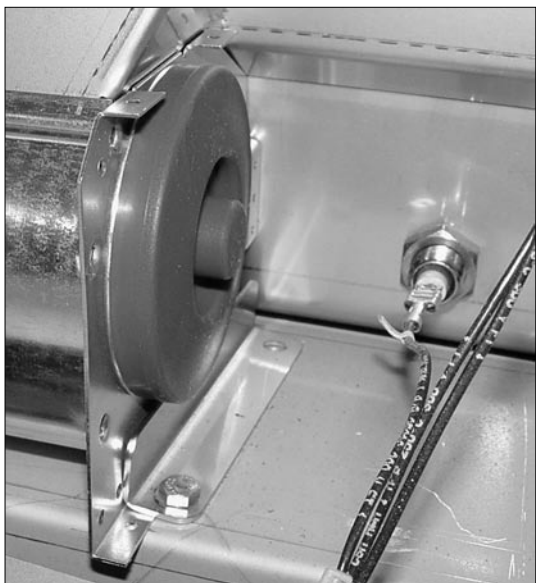
BLOWER RIGHT HAND SIDE



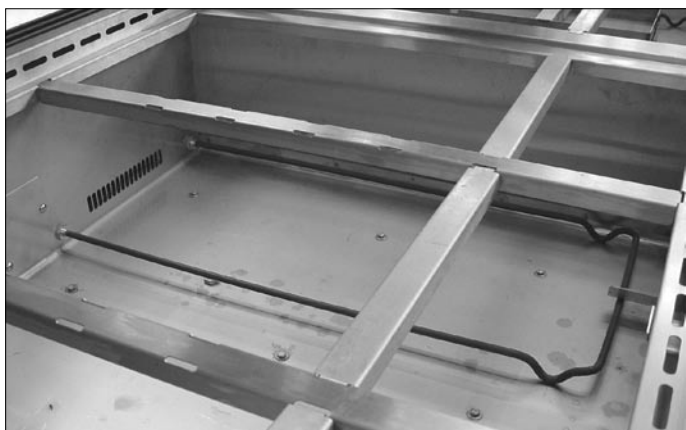
1. Remove the right side panel according prior procedure.
2. Cut the wiring of the blower.
3. Remove the nuts that secure the clamping profiles on the blower and remove the profiles.
4. Remove the blower by sliding this towards yourself.
5. Reverse the procedure to install.

Note: you have to connect the wiring again with a butt splice.

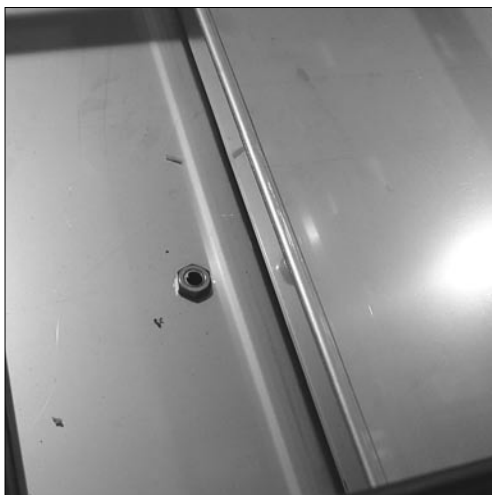
HEATING ELEMENT RIGHT HAND SIDE



1. Remove the right side panel according prior procedure.
2. Disconnect the wiring from the element.
3. Remove the pans and frame out of the cabinet.
4. Remove the 2 nuts and rings that secure the element and remove the element.
5. Reverse the procedure to install.

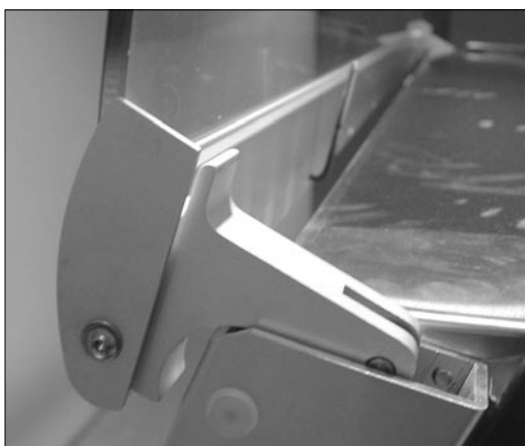


DRAIN



1. Remove the pans and frame out of the cabinet.
2. Remove the nut inside the cabinet that secures the drain and remove the drain.
3. Reverse the procedure to install.

CURVED GLASS



1. Turn the curved glass to the top position.
2. Remove the cover plates on the mounting profile (if necessary).
3. Loosen the adjusting screws that secure the glass with the special torques key TX15.
4. Remove the curved glass.
5. Place the new glass with the plastic protection profile.
6. Reverse the procedure to install.

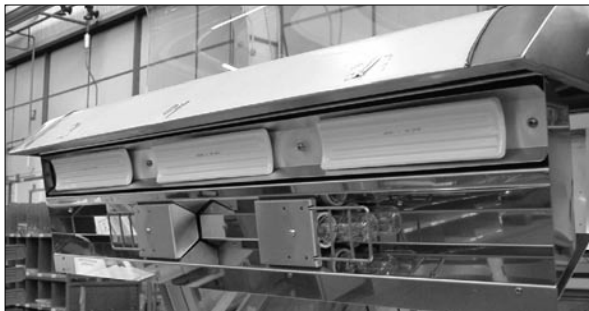


Note 1: The cover plates are fixed with high temperature resistant sealant.

Note 2: Special torques key (TX15) is supplied with the delivery of a new curved glass.



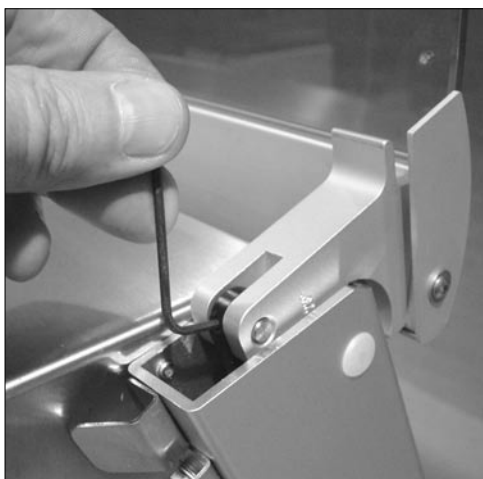
CURVED GLASS (ALTERNATIVE PROCEDURE WHEN TORQUES KEY IS NOT AVAILABLE)



1. Turn curved glass to top position.
2. Remove the socket screws that secure the reflector and turn the deflector downwards.
3. Remove on left and right top side the upper bolts that secure the light fixture to the console.
4. Loosen the lower bolts on left and right top side.
5. Turn the light fixture downwards, to create extra space for a regular allen key or torques key.
6. Loosen the adjusting screws that secure the glass.
7. Remove the curved glass.
8. Place the new glass with the plastic protection profile.
9. Reverse the procedure to install.

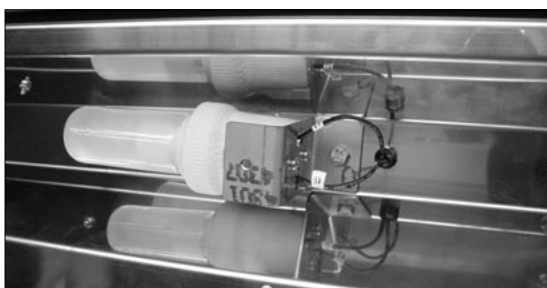


GAS SPRING



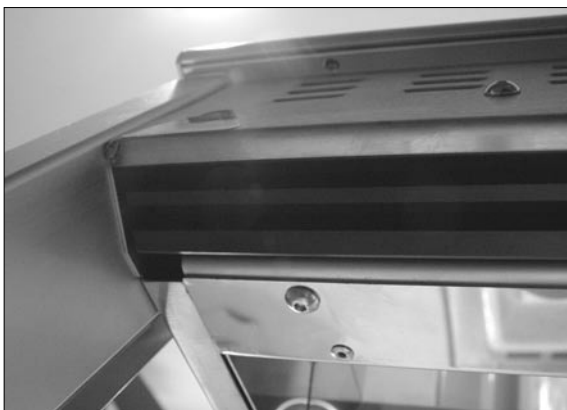
1. Turn the curved glass to the top position.
2. Loosen the adjusting screw on the gas spring.
3. Remove the pin out of the gas spring. Be aware of supporting the glass.
4. Remove the gas spring.
5. Reverse the procedure to install.

LAMP HOLDER

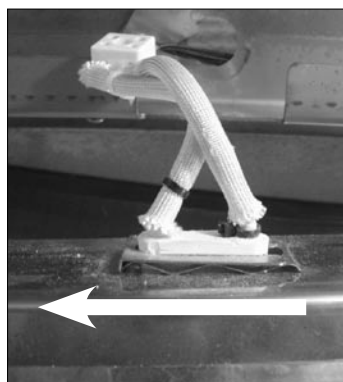
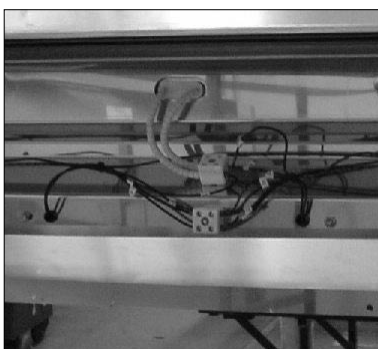


1. Remove the socket screws that secure the reflector and turn the reflector downwards.
2. Remove the bolt that secures the protection of the lamp and remove the protection.
3. Remove the bolt and nut that secures the bracket on the lamp holder and remove the bracket.
4. Disconnect the wiring.
5. Remove the screws that secure the lamp holder and remove the holder.
6. Reverse the procedure to install.

CERAMIC ELEMENT



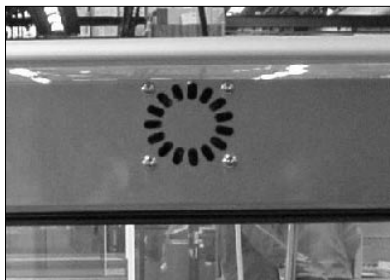
1. Remove the socket screws that secure the reflector and turn the reflector downwards.
2. Remove the wiring from the element.
3. Remove the socket screws and nuts that secure the mounting plate of the elements and lower this plate.
4. Remove the ceramic element from the plate by sliding off the clip.
5. Reverse the procedure to install.



BLOWER IN TOP

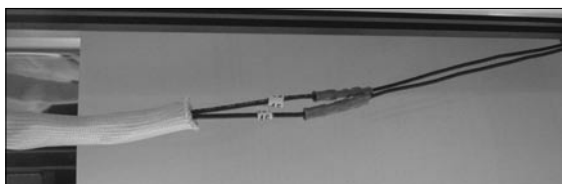


1. Remove the socket screws that secure the reflector and turn the reflector downwards.
2. Slide the gasket from the wiring and cut the wiring of the blower.
3. Remove the 4 socket screws that secure the blower and remove the blower.
4. Reverse the procedure to install.



Note1: You have to tap 4x M5 thread in the new blower housing.

Note2: You have to connect the wiring again with a butt splice.



PROFILE SLIDING DOOR IN TOP

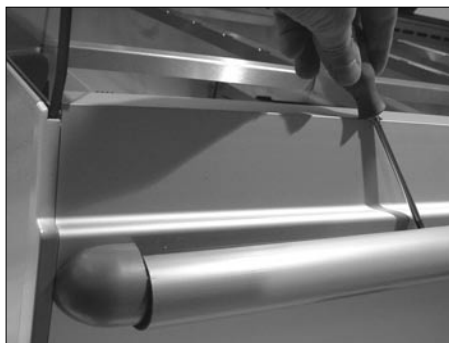


1. Remove the sliding doors.
2. Remove the socket screws that secure the clamping profile and remove this profile together with the profile of the sliding door.
3. Reverse the procedure to install.

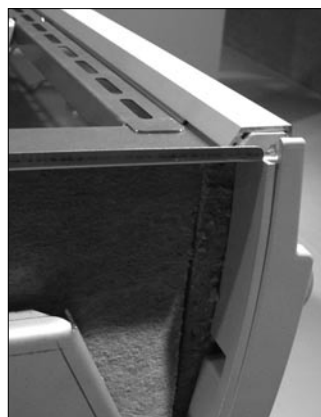
PROTECTION PROFILE IN FRONT (BUMPER)



1. Remove the profile with a screw driver. Slide screw driver over the length to remove the profile.
2. Install new profile.



SIDE PLATE LEFT AND RIGHT, FRONT SIDE



1. Remove the side glass.
2. Loosen the bolts on the bottom side that secure the side plate and remove this plate.
3. Loosen the bolts and rivets on the front bottom side that secure the aluminium front and remove this front.
4. Remove the side plate.
5. Reverse the procedure to install.

ELECTRICAL TESTS AND SERVICE PROCEDURES

WARNING: Disconnect the electrical power to the machine at the main circuit box. Place a tag on the circuit box indicating the circuit is being serviced.

PT 1000 SENSOR TEST

1. Remove the right side panel according prior procedure.
2. Remove the wiring from the sensor.
3. Connect a temperature sensor to the probe for comparison.
4. Test the probe with an Ohmmeter.

Temperature		Resistance Ω
$^{\circ}\text{F}$	$^{\circ}\text{C}$	$\pm 5 \text{ Ohms}$
60	16	1062
70	21	1082
80	27	1106
90	32	1124
100	38	1148
125	52	1202
150	65	1252
200	94	1362
250	121	1464
350	177	1674
450	233	1880

HEATING ELEMENT TEST

Note: When testing the resistance of the element remove the wiring.

Type	Wattage/Voltage	Resistance Ω -5% + 10%	Current A
HD All models	1500 / 230	35.3	6.5
	1500 / 208	28.8	7.2
HD Humidified	600 / 230	88.5	2.6
	600 / 208	71.5	2.9
	300 / 230	177.0	1.3
	300 / 208	144.5	1.4
HD All models	150 / 230	352.0	0.6

ADJUSTING DANFOSS EKC 102A THERMOSTAT

In order to adjust the thermostat, first remove the thermostat according prior procedure.

Changing set point

1. Press the middle button until the temperature value is shown.
2. Change value with upper or lower button.
3. Press the middle button to confirm.



Setting internal parameters

1. Press the upper button for 3 seconds. In display the first parameter appears (r01).
2. Press the middle button to read out value.
3. Change value with upper or lower button.
4. Press the middle button to confirm.
5. Press the lower button for the next parameter. Follow instructions 2 to 4.

When no key is pressed after last confirmation, system goes back to normal operation mode after 20 seconds.

Replacing of thermostat

When you install a new thermostat, then always change parameter r05 first to 0 (°C) and change parameter o07 to HE. Otherwise some other parameters cannot be changed to the desired value. You can run through the parameters with the up or down keys, once you are inside the parameter settings.

Options

1. Return to factory settings. Turn the power off. Press and hold the upper and lower button and switch the power on at the same time.
2. Actual temperature of sensor 1 (Thermostat). Press up key shortly 2 times.

Error codes on display

E1: Fault in controller.

E29: Cabinet sensor broken or wiring problem sensor.

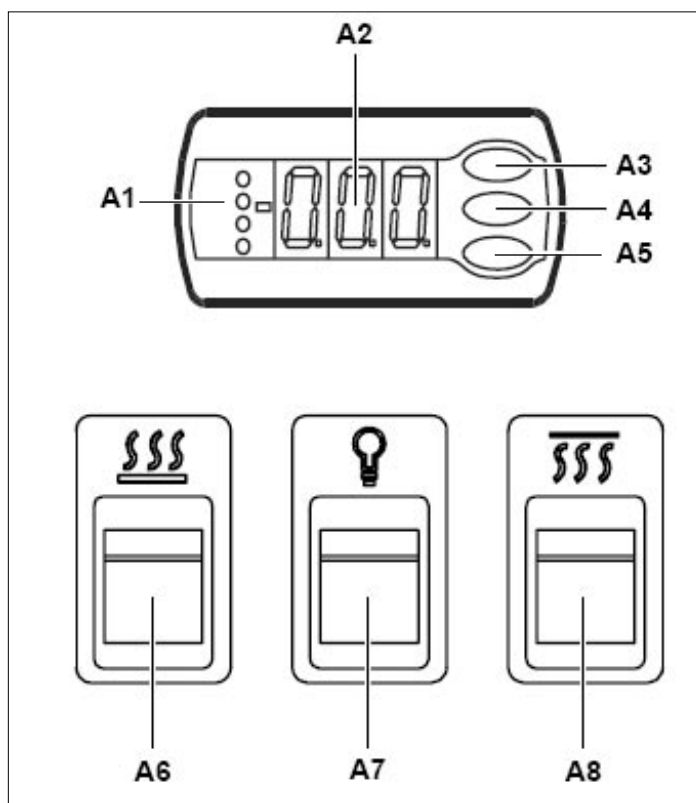
DANFOSS EKC 102A SETTINGS

	DANFOSS EKC 102A		HD 3-4-5 Self service	HD 3-4-5-7 Full Service
	Setpoint	°C	62,5	80
r01	Differential	°C	1	1
r02	Higher setpoint limit	°C	65	90
r03	Lower setpoint limit	°C	60	65
r04	Off-set temperature indication	°C	17,5	0
r05	Temperature unit (°C / °F)	°C	°C	°C
r09	Correction of signal from air output	°C	0	0
r12	Start / stop of temperature control		1	1
c01	Minimum "ON" time compressor	min	0	0
c02	Minimum "OFF" time compressor	min	0	0
c30	Reversed function of relay contact		OFF	OFF
d01	Defrost method (0=none)		0	0
d02	Defrost end temperature	°C	6	6
d03	Defrost interval	hour	8	8
d04	Maximum defrost time	min	45	45
d05	"ON" delay after defrost	min	0	0
d10	Defrost sensor (0=time, 1=air)		0	0
d13	Defrost at start up		no	no
o01	Output delay after start up	sec	0	0
o05	Access code all settings		0	0
o06	Sensor type		ptc	ptc
o07	Warm (HE) / cold (rE)		HE	HE
o15	Step value display (yes = 0.5°C / no = 1°C)		no	no
o65	Store parameters under number		0	0
o66	Restore parameters as stored		0	0
o67	Store current parameter as factory default		OFF	OFF
u58	Status relay 1		-	-

CONTROL LOCATION FULL SERVICE AND SELF SERVICE

- A1 Indicator ON
- A2 Display temperature
- A3 Up key
- A4 SET key
- A5 DOWN key
- A6 Heating switch
- A7 Lighting switch
- A8 IR emitter switch

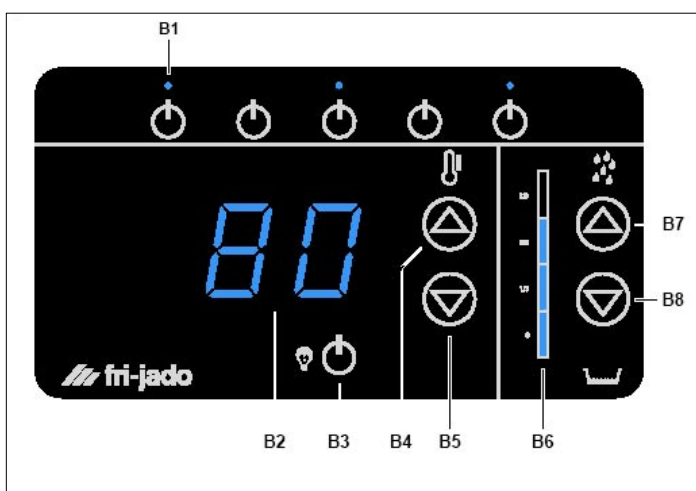
If the elements are switched on, the indicator lamp A1 will go on.



CONTROL PANEL HUMIDIFIED

- B1 IR emitter keys
- B2 Temperature reading
- B3 Lighting key
- B4 Increase temperature
- B5 Reduce temperature
- B6 Humidification level reading
- B7 Increase humidification
- B8 Reduce humidification

The B1 keys switch the IR emitters in the light cover individually. The sequence of the keys is the same as the sequence of the emitters seen from the operating side of the warmer.



TROUBLESHOOTING

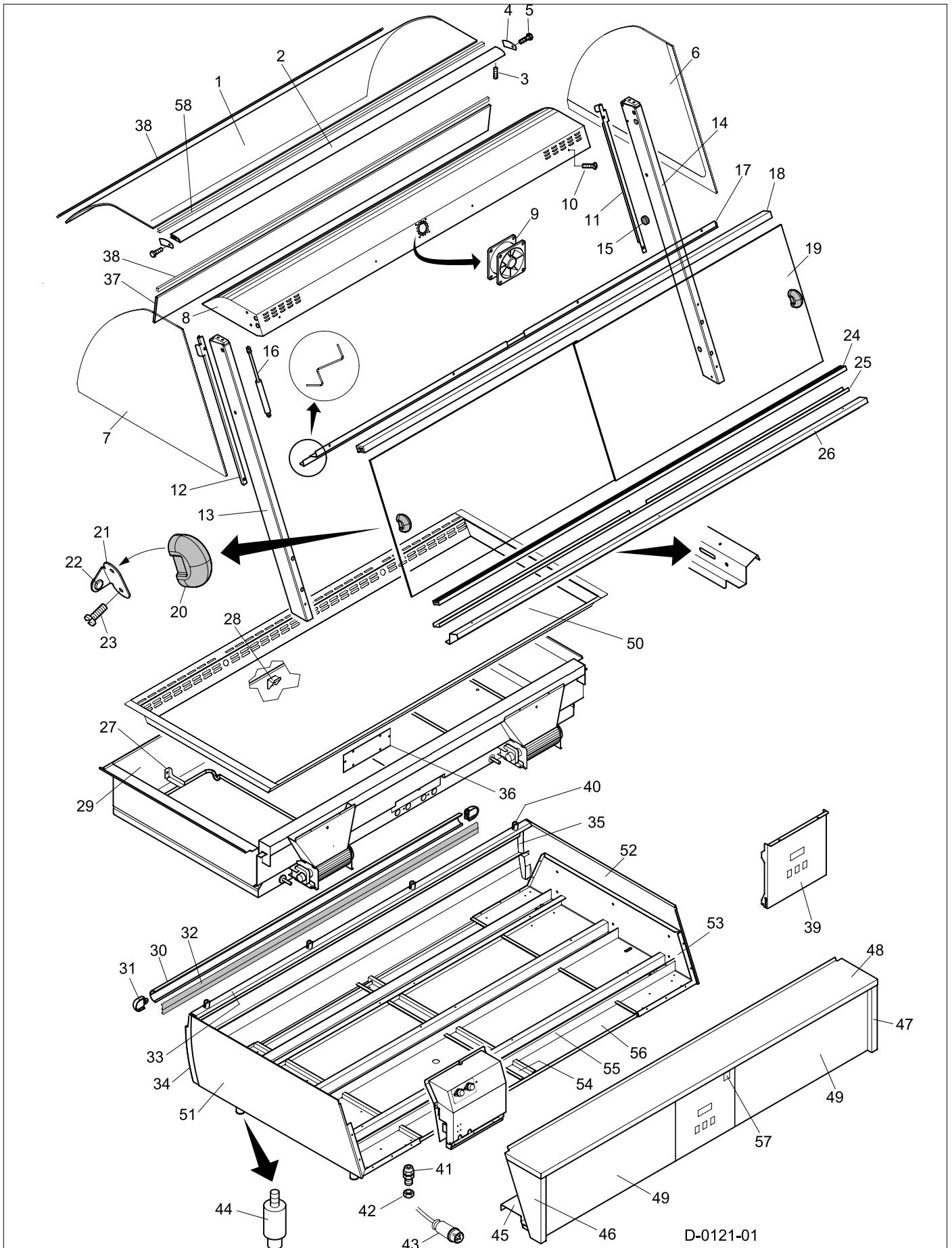
TROUBLESHOOTING HOT DELI 3/4/5/7 FULL SERVICE & SELF SERVICE

Symptom	Possible causes
No power to warmer controls.	<ol style="list-style-type: none"> 1. Main breaker open. 2. Fuse F1 burned. 3. Tumble switch heating malfunction. 4. Wiring loose.
No indication on electronic thermostat.	<ol style="list-style-type: none"> 1. Tumble switch heating malfunction. 2. Fuse F1 burned. 3. Electronic thermostat malfunction. 4. Wiring loose.
Display does not reach desired temperature.	<ol style="list-style-type: none"> 1. Incorrect line voltage. 2. PTC-1000 sensor malfunction. 3. Heater(s) inoperative. 4. Blower motor(s) inoperative. 5. Contactor inoperative. 6. Check parameters electronic thermostat.
Display temperature gets too high.	<ol style="list-style-type: none"> 1. PTC-1000 sensor malfunction. 2. Contactor inoperative.
Ceramic element(s) do not work.	<ol style="list-style-type: none"> 1. Tumble switch ceramics malfunction. 2. Ceramic element(s) inoperative. 3. Wiring loose.
No lighting.	<ol style="list-style-type: none"> 1. Incorrect line voltage. 1. Tumble switch lighting malfunction. 3. Wiring loose. 4. Bad contact on lamp holders.

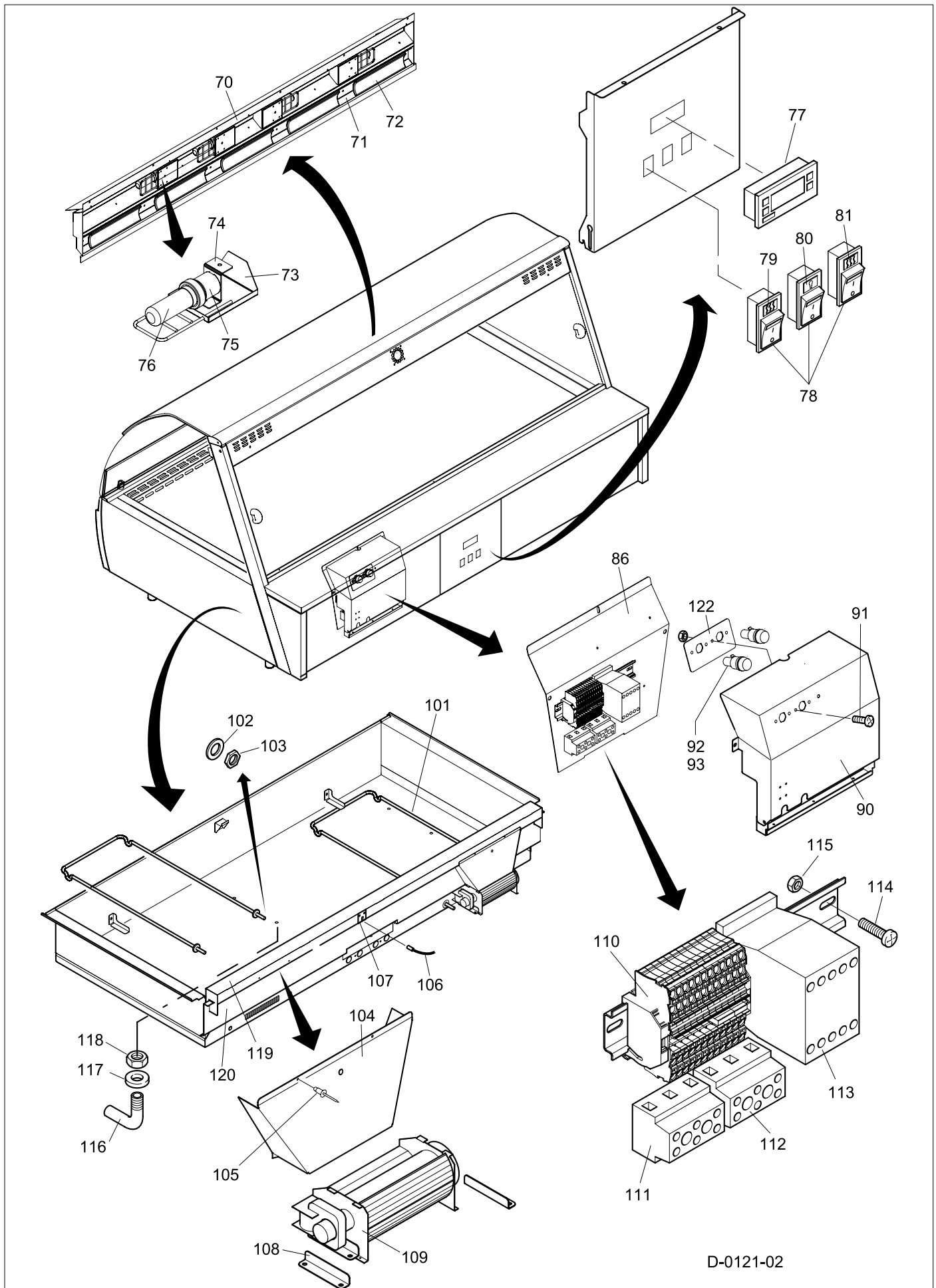
TROUBLESHOOTING HOT DELI 3/4/5/7 FULL SERVICE HUMIDIFIED

Symptom	Possible causes
No power to warmer controls.	<ol style="list-style-type: none"> 1. Main breaker open. 2. Fuse F1 burned. 3. Wiring loose. 4. Loose flat cable display / I.O. board
Display does not reach desired temperature.	<ol style="list-style-type: none"> 1. Incorrect line voltage. 2. PT-1000 sensor malfunction. 3. Heater(s) inoperative. 4. Blower motor(s) inoperative. 5. Relay on power and I/O board malfunction (x9) 6. Contactor inoperative. 7. Power and I/O board malfunction.
Display temperature gets too high.	<ol style="list-style-type: none"> 1. PT-1000 sensor malfunction. 2. Contactor inoperative. 3. Power and I/O board malfunction.
Buzzer alarm sounds, but water tray is filled.	<ol style="list-style-type: none"> 1. Scaling on water level sensor. 2. Electronic waterlevel control malfunction. 3. Wiring loose.
No heating of water tray.	<ol style="list-style-type: none"> 1. Heater(s) inoperative. 2. Relay on power and I/O board malfunction (x11-x12) 3. Wiring loose.
Water keeps flowing.	<ol style="list-style-type: none"> 1. Scaling on water level sensor. 2. Water level control malfunction. 3. Relay malfunction. 4. Solenoid water valve malfunction. 5. Too much pressure on water supply (valve does not close).
No water supply.	<ol style="list-style-type: none"> 1. No pressure on water supply. 2. Water tube blocked. 3. Water level sensor malfunction. 4. Wiring loose. 5. Electronic water level control malfunction. 6. Relay malfunction. 7. Solenoid water valve malfunction.
No display and/or keypad does not function.	<ol style="list-style-type: none"> 1. Loose flat cable display / I.O. board 2. Fuse F4 (125mA) burned 3. Fuse F1 or F2 burned. 4. Display and/or power and I/O board malfunction
No lighting.	<ol style="list-style-type: none"> 1. Incorrect line voltage. 2. Relay on power and I/O board malfunction (x10) 3. Wiring loose. 4. Power and I/O board malfunction.
Products dry out too fast.	<ol style="list-style-type: none"> 1. No water in watertray.

EXPLODED VIEWS & PARTLISTS



Hot Deli 3-4-5 Self Service Assembly Drawing



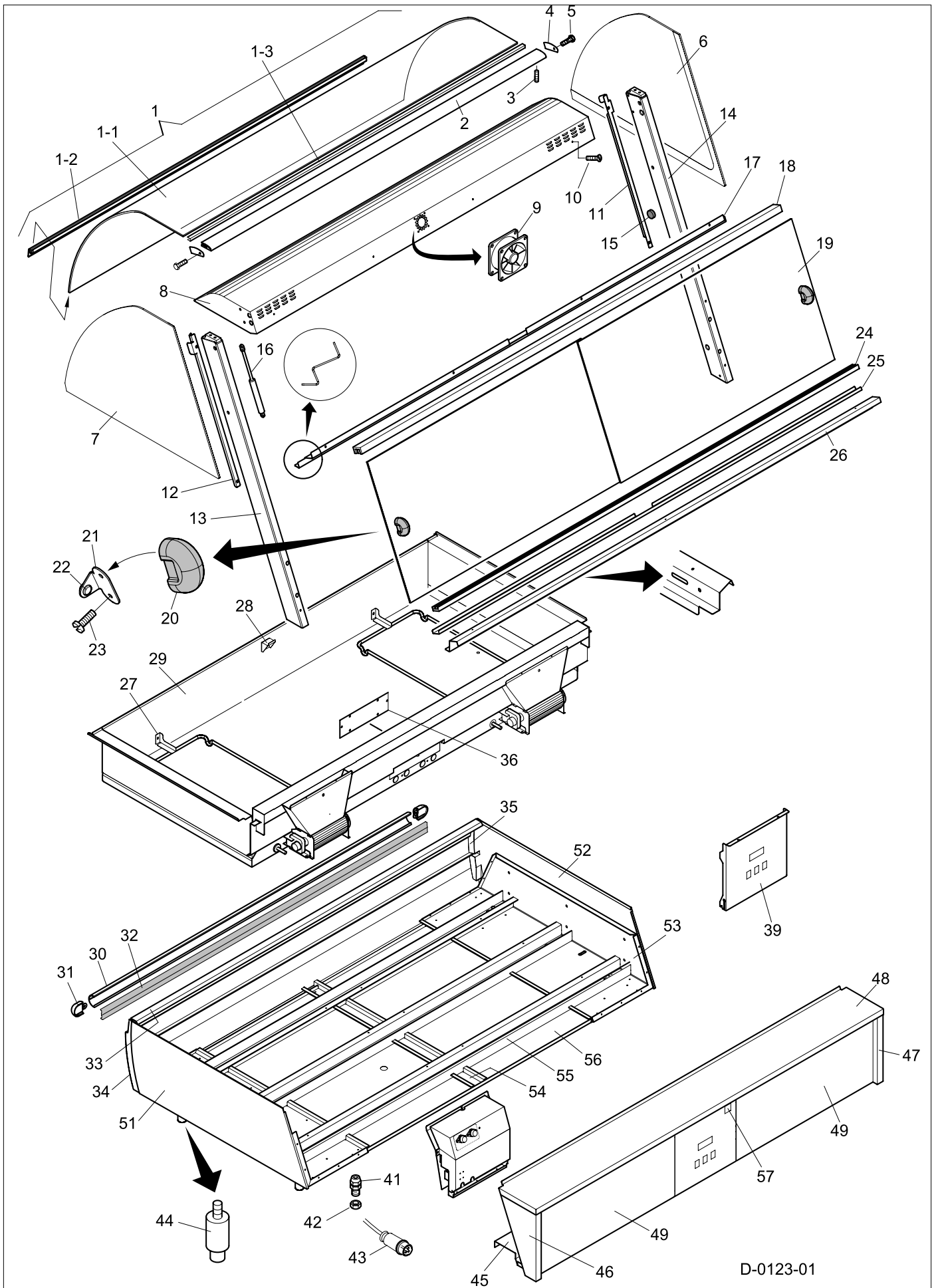
Hot Deli 3-4-5 Self Service Components Drawing

Partlist Hot Deli 3-4-5 Self Service				
Model	Item	Qty	Part number	Description
HD 3	1	1	9262042	Glass, top
HD 4	1	1	9262041	Glass, top
HD 5	1	1	9262040	Glass, top
HD 3	2	1	9263010	Mounting profile, glass
HD 4	2	1	9263005	Mounting profile, glass
HD 5	2	1	9263001	Mounting profile, glass
All models	3		9261027	Socket set screw M6x8, Torx, stainless steel
All models	4	2	9262034	Cover plate
All models	5	2	4288324	Screw M 4x8, SS socket button head
All models	6	1	9262022	Sideglass right
All models	7	1	9262023	Sideglass left
HD 3	8	1	9264071	Light fixture
HD 4	8	1	9264066	Light fixture
HD 5	8	1	9264057	Light fixture
All models	9	1	9261011	Blower
All models	10	8	4288322	Screw M5 x 10, SS socket button head
All models	11	1	9264062	Profile, sideglass right
All models	12	1	9264063	Profile, sideglass left
All models	13	1	9262005	Console left, ass.
All models	14	1	9262004	Console right, ass.
All models	15	2	9241000	Bumper, console (20 pieces)
HD 3	16	1	9261020	Gas spring 100 N
HD 4	16	2	9261020	Gas spring 100 N
HD 5	16	2	9261020	Gas spring 100 N
HD 3	17	1	9264073	Clamping profile
HD 4	17	1	9264068	Clamping profile
HD 5	17	1	9264059	Clamping profile
HD 3	18	1	9262032	Profile, sliding door, top
HD 4	18	1	9262030	Profile, sliding door, top
HD 5	18	1	9262028	Profile, sliding door, top
HD 3	19	2	9262026	Glass, sliding door
HD 4	19	2	9262025	Glass, sliding door
HD 5	19	2	9262024	Glass, sliding door
All models	20	2	8065038	Door handle
All models	21	2	9184253	Bumper profile
All models	22	2	9086207	Bumper
All models	23	4	0147674	Screw M 4x25, SS cross recess head (philips)
HD 3	24	1	9262033	Profile, sliding door, bottom
HD 4	24	1	9262031	Profile, sliding door, bottom
HD 5	24	1	9262029	Profile, sliding door, bottom
HD 3	25	1	9264070	Holder, sliding door profile
HD 4	25	1	9264065	Holder, sliding door profile
HD 5	25	1	9264056	Holder, sliding door profile
HD 3	26	1	9264045	Airsuction profile
HD 4	26	1	9264039	Airsuction profile
HD 5	26	1	9264022	Airsuction profile
All models	27	2	9264017	Bracket, heating element
All models	28	1	9264018	Support, tray frame

Partlist Hot Deli 3-4-5 Self Service				
Model	Item	Qty	Part number	Description
HD 3	29	1	9260420	Inner housing
HD 4	29	1	9260415	Inner housing
HD 5	29	1	9260410	Inner housing
HD 3	30	1	9263040	Protection profile (plastic)
HD 4	30	1	9263041	Protection profile (plastic)
HD 5	30	1	9263042	Protection profile (plastic)
All models	31	2	8071036	Plug, end
HD 3	32	1	9263045	Mounting profile
HD 4	32	1	9263046	Mounting profile
HD 5	32	1	9263047	Mounting profile
HD 3	33	1	9263013	Front, aluminium
HD 4	33	1	9263008	Front, aluminium
HD 5	33	1	9263004	Front, aluminium
All models	34	1	9264112	Side-plate, left front
All models	35	1	9264111	Side-plate, right front
All models	36	1	9264200	Cover plate, inner housing
HD 3	37	1	9262101	Lower window
HD 4	37	1	9262103	Lower window
HD 5	37	1	9262105	Lower window
HD 3	38	2	9263049	Protection profile (plastic)
HD 4	38	2	9263055	Protection profile (plastic)
HD 5	38	2	9263056	Protection profile (plastic)
All models	39	1	9264204	Operation panel
HD 3	40	3	9263030	Glass holder
HD 4	40	4	9263030	Glass holder
HD 5	40	5	9263030	Glass holder
All models	41	1	3701067	Strain relief M32x1,5
All models	42	1	3701068	Nut, relief strain M32x1,5
All models	43	1	9070028	Connecting cable with plug
All models	44	4	9181030	Adjustable leg
HD 3	45	1	9264090	Cover profile, inner housing
HD 4	45	1	9264085	Cover profile, inner housing
HD 5	45	1	9264075	Cover profile, inner housing
All models	46	1	9264084	Side-plate, left
All models	47	1	9264083	Side-plate, right
HD 3	48	1	9264091	Panel, service side
HD 4	48	1	9264086	Panel, service side
HD 5	48	1	9264076	Panel, service side
HD 3	49	2	9260240	Back panel
HD 4	49	2	9260242	Back panel
HD 5	49	2	9260244	Back panel
HD 3	50	1	9264220	Plateau
HD 4	50	1	9264210	Plateau
HD 5	50	1	9264201	Plateau
All models	51	1	9265017	Side panel, left
All models	52	1	9265018	Side panel, right
All models	53	2	9264000	Side panel, frame
All models	54	1	9264002	Support
HD 3	55	3	9264007	Support, frame
HD 4	55	3	9264005	Support, frame

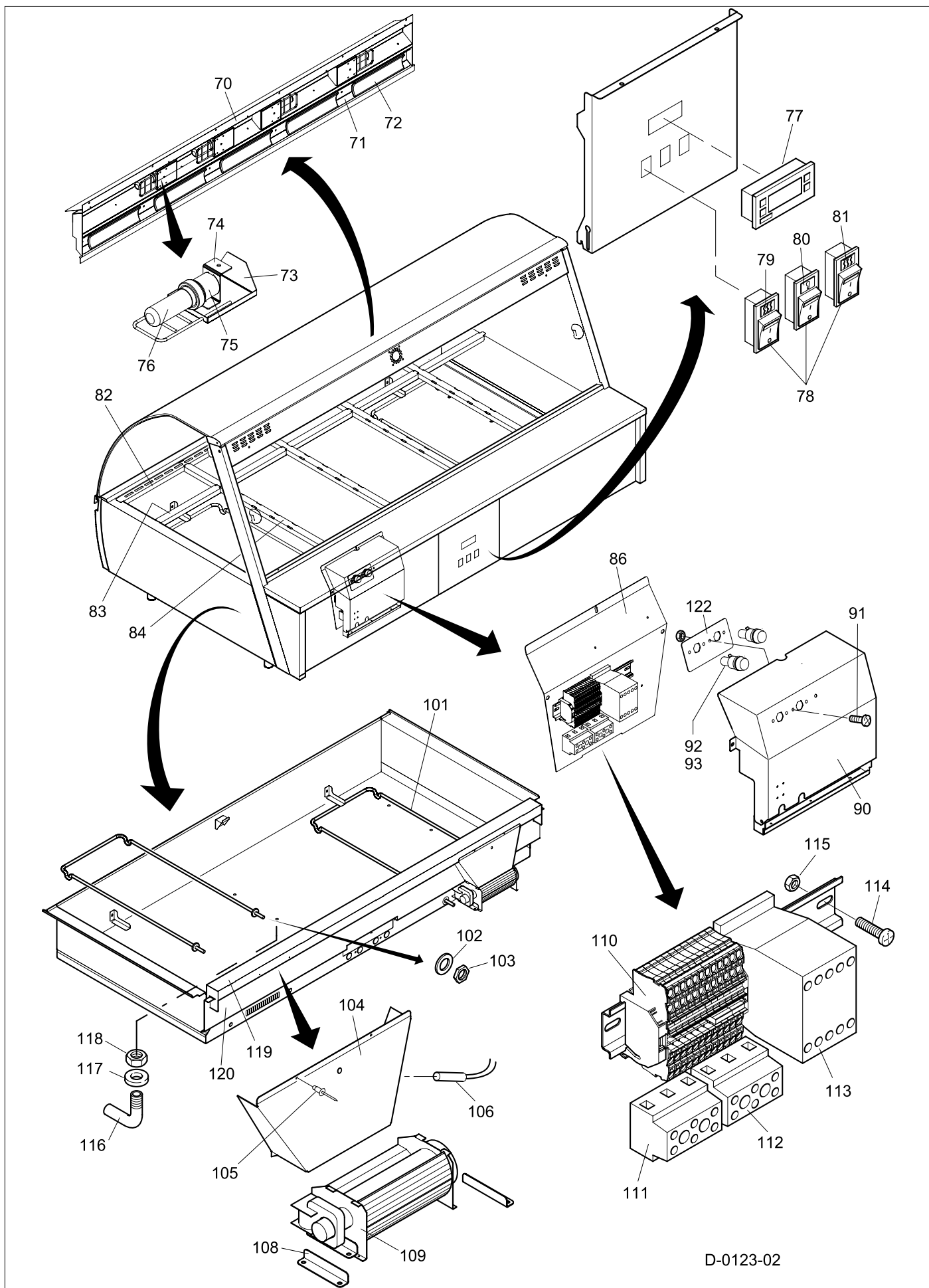
Partlist Hot Deli 3-4-5 Self Service				
Model	Item	Qty	Part number	Description
HD 5	55	3	9264001	Support, frame
HD 3	56	1	9264008	Cover plate
HD 4	56	1	9264006	Cover plate
HD 5	56	1	9264004	Cover plate
All models	57	1	9110810	Indication plate
HD 3	58	1.1 mtr	9261024	Protection profile (plastic)
HD 4	58	1.5 mtr	9261024	Protection profile (plastic)
HD 5	58	1.8 mtr	9261024	Protection profile (plastic)
HD 3	70	1	9264072	Reflector
HD 4	70	1	9264067	Reflector
HD 5	70	1	9264058	Reflector
HD 3	71	1	9265022	Mounting plate, ceramic element
HD 4	71	1	9265021	Mounting plate, ceramic element
HD 5	71	1	9265020	Mounting plate, ceramic element
HD 3	72	3	9181065	Heating element, Ceramic, 150 W
HD 4	72	4	9181065	Heating element, Ceramic, 150 W
HD 5	72	5	9181065	Heating element, Ceramic, 150 W
HD 3	73	2	9262045	Protection, lamp
HD 4	73	3	9262045	Protection, lamp
HD 5	73	4	9262045	Protection, lamp
HD 3	74	2	9264060	Bracket, lamp holder
HD 4	74	3	9264060	Bracket, lamp holder
HD 5	74	4	9264060	Bracket, lamp holder
HD 3	75	2	9211016	Lamp holder
HD 4	75	3	9211016	Lamp holder
HD 5	75	4	9211016	Lamp holder
HD 3	76	2	9261002	Lamp, Halogen 100 W
HD 4	76	3	9261002	Lamp, Halogen 100 W
HD 5	76	4	9261002	Lamp, Halogen 100 W
All models	77	1	9221009	Thermostat, Danfoss
All models	78	1	9181008	Switch, tumble
All models	79	1	9181070	Sticker, upper heating
All models	80	1	9181071	Sticker, lighting
All models	81	1	9181072	Sticker, lower heating
All models	86	1	9264100	Mounting plate, electrical components
All models	90	1	9264101	Cover plate, electric components
All models	91	2	0141204	Screw M 4x16, SS cross recess head (philips)
All models	92	2	9261019	Fuse holder
All models	93	2	9261018	Fuse 6,3x32, ceramic T15A
All models	101	2	9182000	Heating element, 1500 W
All models	102	4	0169197	Gasket, heating element
All models	103	4	0169189	Nut, heating element

Partlist Hot Deli 3-4-5 Self Service				
Model	Item	Qty	Part number	Description
All models	104	2	9264020	Air deflector
All models	105	6	3701027	Pop rivet 3,2 mm SS
All models	106	1	9221011	Temperature sensor
All models	107	1	9224121	Sensor holder
All models	108	4	9264021	Clamping profile
All models	109	2	9053000	Blower
All models	110	1	9262070	Terminal block with bracket
All models	111	1	9044564	Connecting block, 1,2,3
All models	112	1	9044572	Connecting block, 4,5,6
All models	113	1	3500069	Contacteur
All models	114	2	0141204	Screw M 4x16, SS cross recess head (philips)
All models	115	2	0142307	Nut M 4 SS
All models	116	1	9263020	Drain pipe
All models	117	1	9182065	Seal ring
All models	118	1	9008542	Nut M 12 SS
HD 3	119	1	9260421	Air deflector
HD 4	119	1	9260416	Air deflector
HD 5	119	1	9260411	Air deflector
HD 3	120	1	9264044	Protection plate
HD 4	120	1	9264038	Protection plate
HD 5	120	1	9264019	Protection plate
All models	122	1	9264099	Fastening plate, fuse holder



D-0123-01

Hot Deli 3-4-5 Full Service Assembly Drawing



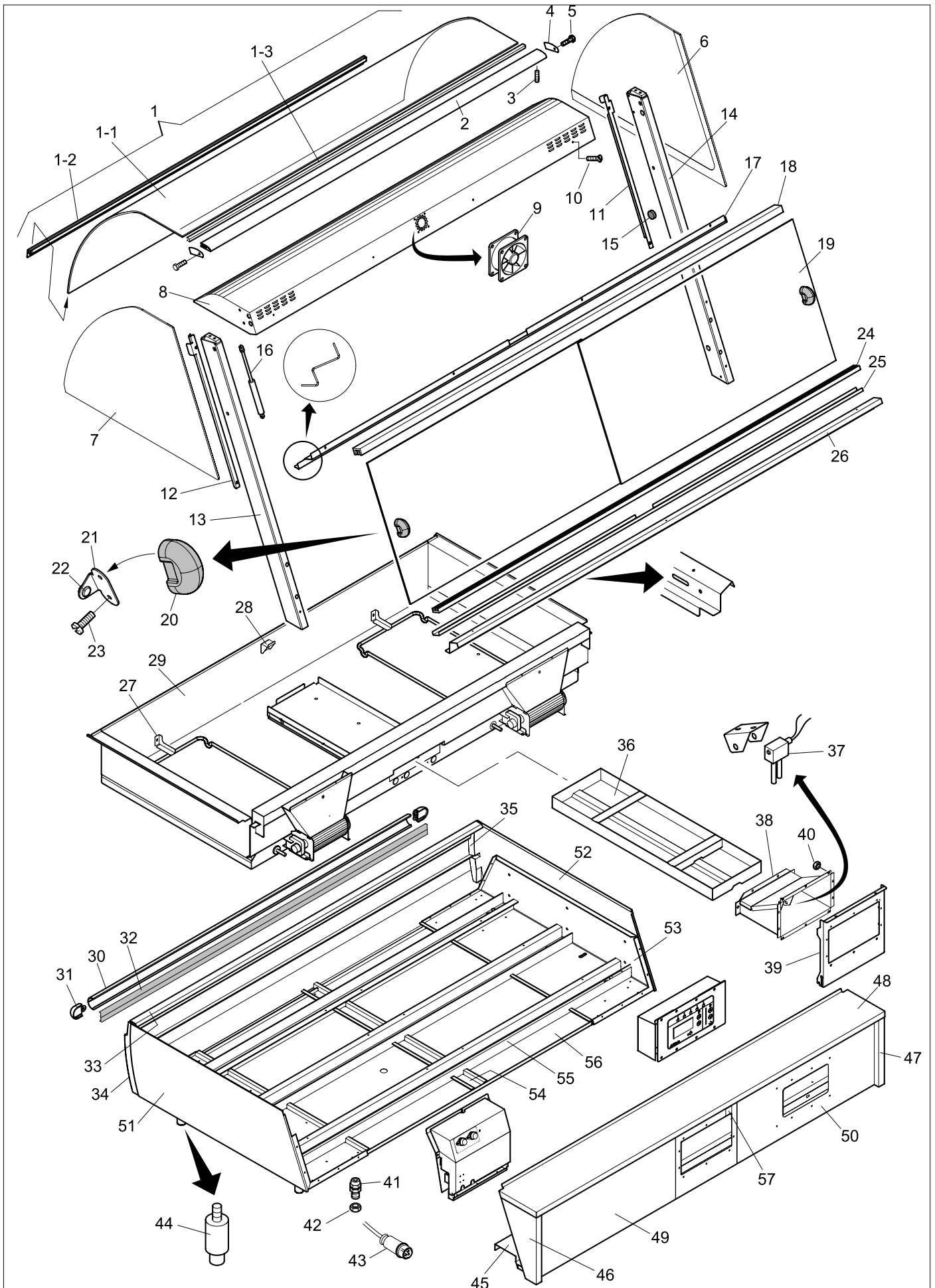
Hot Deli 3-4-5 Full Service Components Drawing

Partlist Hot Deli 3-4-5 Full Service				
Model	Item	Qty	Part number	Description
HD 3	1	1	9260230	Glass, bended, complete with profiles
HD 4	1	1	9260231	Glass, bended, complete with profiles
HD 5	1	1	9260232	Glass, bended, complete with profiles
HD 3	1-1	1	9262037	Glass, bended, without profiles
HD 4	1-1	1	9262036	Glass, bended, without profiles
HD 5	1-1	1	9262035	Glass, bended, without profiles
HD 3	1-2	1	9263011	Glass handle
HD 4	1-2	1	9263006	Glass handle
HD 5	1-2	1	9263002	Glass handle
HD 3	1-3	1.1 mtr	9261024	Protection profile (plastic)
HD 4	1-3	1.5 mtr	9261024	Protection profile (plastic)
HD 5	1-3	1.8 mtr	9261024	Protection profile (plastic)
HD 3	2	1	9263010	Mounting profile, glass
HD 4	2	1	9263005	Mounting profile, glass
HD 5	2	1	9263001	Mounting profile, glass
All models	3		9261027	Socket set screw M6x8, Torx, stainless steel
All models	4	2	9262034	Cover plate
All models	5	2	4288324	Screw M 4x8, SS socket button head
All models	6	1	9262022	Sideglass right
All models	7	1	9262023	Sideglass left
HD 3	8	1	9264071	Light fixture
HD 4	8	1	9264066	Light fixture
HD 5	8	1	9264057	Light fixture
All models	9	1	9261011	Blower
All models	10	8	4288322	Screw M5 x 10, SS socket button head
All models	11	1	9264062	Profile, sideglass right
All models	12	1	9264063	Profile, sideglass left
All models	13	1	9262005	Console left, ass.
All models	14	1	9262004	Console right, ass.
All models	15	2	9241000	Bumper, console (20 pieces)
HD 3	16	2	8031843	Gas spring 500 N
HD 4	16	2	9261021	Gas spring 700 N
HD 5	16	2	8031819	Gas spring 850 N
HD 3	17	1	9264073	Clamping profile
HD 4	17	1	9264068	Clamping profile
HD 5	17	1	9264059	Clamping profile
HD 3	18	1	9262032	Profile, sliding door, top
HD 4	18	1	9262030	Profile, sliding door, top
HD 5	18	1	9262028	Profile, sliding door, top
HD 3	19	2	9262026	Glass, sliding door
HD 4	19	2	9262025	Glass, sliding door

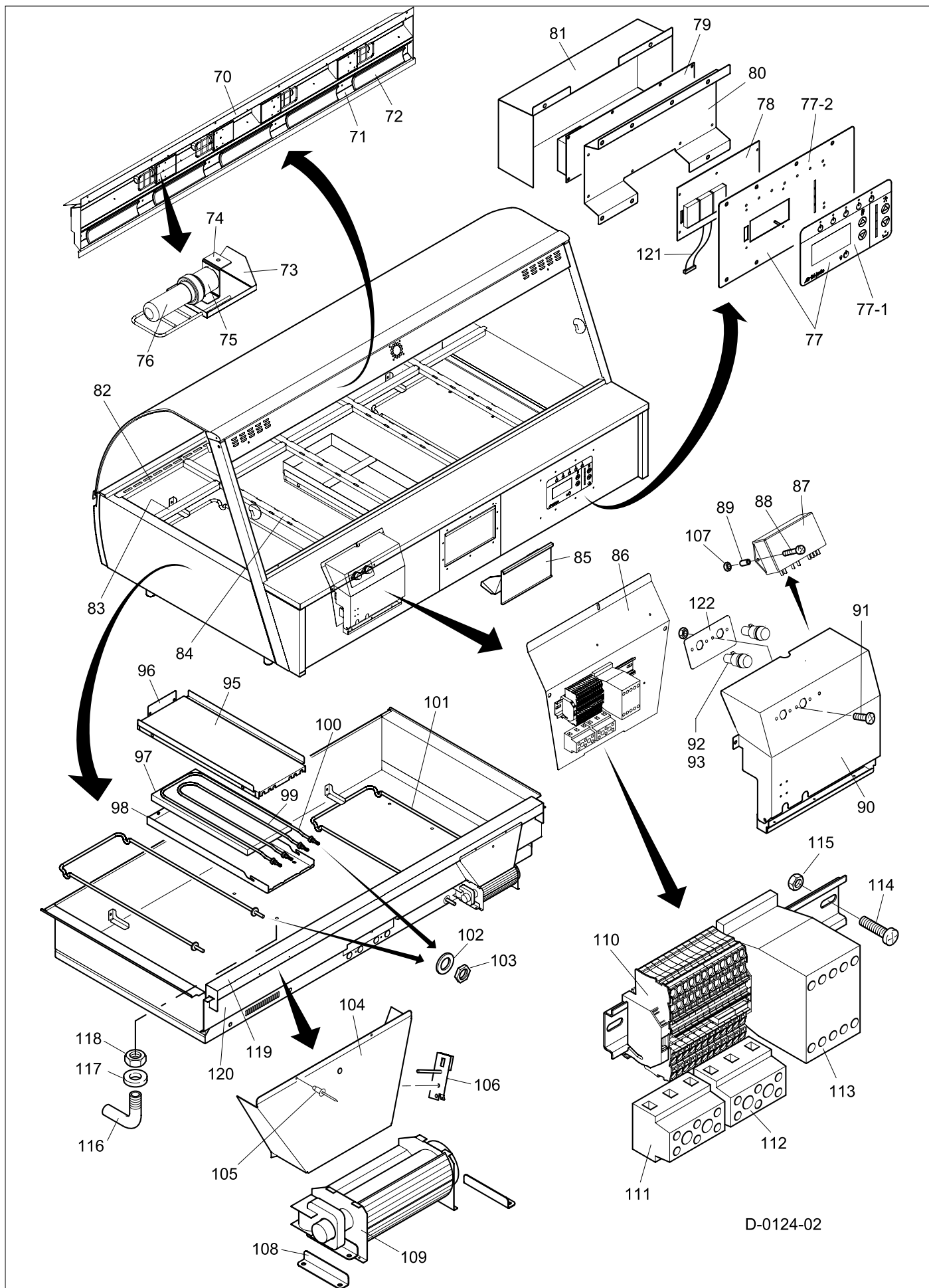
Partlist Hot Deli 3-4-5 Full Service				
Model	Item	Qty	Part number	Description
HD 5	19	2	9262024	Glass, sliding door
All models	20	2	8065038	Door handle
All models	21	2	9184253	Bumper profile
All models	22	2	9086207	Bumper
All models	23	4	0147674	Screw M 4x25, SS cross recess head (philips)
HD 3	24	1	9262033	Profile, sliding door, bottom
HD 4	24	1	9262031	Profile, sliding door, bottom
HD 5	24	1	9262029	Profile, sliding door, bottom
HD 3	25	1	9264070	Holder, sliding door profile
HD 4	25	1	9264065	Holder, sliding door profile
HD 5	25	1	9264056	Holder, sliding door profile
HD 3	26	1	9264045	Airsuction profile
HD 4	26	1	9264039	Airsuction profile
HD 5	26	1	9264022	Airsuction profile
All models	27	2	9264017	Bracket, heating element
All models	28	1	9264018	Support, tray frame
HD 3	29	1	9260420	Inner housing
HD 4	29	1	9260415	Inner housing
HD 5	29	1	9260410	Inner housing
HD 3	30	1	9263040	Protection profile (plastic)
HD 4	30	1	9263041	Protection profile (plastic)
HD 5	30	1	9263042	Protection profile (plastic)
All models	31	2	8071036	Plug, end
HD 3	32	1	9263045	Mounting profile
HD 4	32	1	9263046	Mounting profile
HD 5	32	1	9263047	Mounting profile
HD 3	33	1	9263012	Front, aluminium
HD 4	33	1	9263007	Front, aluminium
HD 5	33	1	9263003	Front, aluminium
All models	34	1	9264112	Side-plate, left front
All models	35	1	9264111	Side-plate, right front
All models	36	1	9264200	Cover plate, inner housing
All models	39	1	9264204	Operation panel
All models	41	1	3701067	Strain relief M32x1,5
All models	42	1	3701068	Nut, relief strain M32x1,5
All models	43	1	9070028	Connecting cable with plug
All models	44	4	9181030	Adjustable leg
HD 3	45	1	9264090	Cover profile, inner housing
HD 4	45	1	9264085	Cover profile, inner housing

Partlist Hot Deli 3-4-5 Full Service				
Model	Item	Qty	Part number	Description
HD 5	45	1	9264075	Cover profile, inner housing
All models	46	1	9264084	Side-plate, left
All models	47	1	9264083	Side-plate, right
HD 3	48	1	9264091	Panel, service side
HD 4	48	1	9264086	Panel, service side
HD 5	48	1	9264076	Panel, service side
HD 3	49	2	9260240	Back panel
HD 4	49	2	9260242	Back panel
HD 5	49	2	9260244	Back panel
All models	51	1	9265017	Side panel, left
All models	52	1	9265018	Side panel, right
All models	53	2	9264000	Side panel, frame
All models	54	1	9264002	Support
HD 3	55	3	9264007	Support, frame
HD 4	55	3	9264005	Support, frame
HD 5	55	3	9264001	Support, frame
HD 3	56	1	9264008	Cover plate
HD 4	56	1	9264006	Cover plate
HD 5	56	1	9264004	Cover plate
All models	57	1	9110810	Indication plate
HD 3	70	1	9264072	Reflector
HD 4	70	1	9264067	Reflector
HD 5	70	1	9264058	Reflector
HD 3	71	1	9265022	Mounting plate, ceramic element
HD 4	71	1	9265021	Mounting plate, ceramic element
HD 5	71	1	9265020	Mounting plate, ceramic element
HD 3	72	3	9181065	Heating element, Ceramic, 150 W
HD 4	72	4	9181065	Heating element, Ceramic, 150 W
HD 5	72	5	9181065	Heating element, Ceramic, 150 W
HD 3	73	2	9262045	Protection, lamp
HD 4	73	3	9262045	Protection, lamp
HD 5	73	4	9262045	Protection, lamp
HD 3	74	2	9264060	Bracket, lamp holder
HD 4	74	3	9264060	Bracket, lamp holder
HD 5	74	4	9264060	Bracket, lamp holder
HD 3	75	2	9211016	Lamp holder
HD 4	75	3	9211016	Lamp holder
HD 5	75	4	9211016	Lamp holder
HD 3	76	2	9261002	Lamp, Halogen 100 W
HD 4	76	3	9261002	Lamp, Halogen 100 W
HD 5	76	4	9261002	Lamp, Halogen 100 W
All models	77	1	9221009	Thermostat, Danfoss
All models	78	1	9181008	Switch, tumble
All models	79	1	9181070	Sticker, upper heating
All models	80	1	9181071	Sticker, lighting

Partlist Hot Deli 3-4-5 Full Service				
Model	Item	Qty	Part number	Description
All models	81	1	9181072	Sticker, lower heating
HD 3	82	1	9264046	Exhaust profil
HD 4	82	1	9264040	Exhaust profil
HD 5	82	1	9264023	Exhaust profil
HD 3	83	3	9264025	Profile, tray frame, small
HD 4	83	4	9264025	Profile, tray frame, small
HD 5	83	5	9264025	Profile, tray frame, small
HD 3	84	2	9264024	Profile, tray frame, long
HD 4	84	3	9264024	Profile, tray frame, long
HD 5	84	4	9264024	Profile, tray frame, long
All models	86	1	9264100	Mounting plate, electrical components
All models	90	1	9264101	Cover plate, electric components
All models	91	2	0141204	Screw M 4x16, SS cross recess head (philips)
All models	92	2	9261019	Fuse holder
All models	93	2	9261018	Fuse 6,3x32, ceramic T15A
All models	101	2	9182000	Heating element, 1500 W
All models	102	4	0169197	Gasket, heating element
All models	103	4	0169189	Nut, heating element
All models	104	2	9264020	Air deflector
All models	105	6	3701027	Pop rivet 3,2 mm SS
All models	106	1	9221011	Temperature sensor
All models	108	4	9264021	Clamping profile
All models	109	2	9053000	Blower
All models	110	1	9262070	Terminal block with bracket
All models	111	1	9044564	Connecting block, 1,2,3
All models	112	1	9044572	Connecting block, 4,5,6
All models	113	1	3500069	Contacteur
All models	114	2	0141204	Screw M 4x16, SS cross recess head (philips)
All models	115	2	0142307	Nut M 4 SS
All models	116	1	9263020	Drain pipe
All models	117	1	9182065	Seal ring
All models	118	1	9008542	Nut M 12 SS
HD 3	119	1	9260421	Air deflector
HD 4	119	1	9260416	Air deflector
HD 5	119	1	9260411	Air deflector
HD 3	120	1	9264044	Protection plate
HD 4	120	1	9264038	Protection plate
HD 5	120	1	9264019	Protection plate
All models	122	1	9264099	Fastening plate, fuse holder



Hot Deli 3-4-5 Full Service Humidified Assembly Drawing



Hot Deli 3-4-5 Full Service Humidified Components Drawing

Partlist Hot Deli 3-4-5 Full Service Humidified				
Model	Item	Qty	Part number	Description
HD 3	1	1	9260230	Glass, bended, complete with profiles
HD 4	1	1	9260231	Glass, bended, complete with profiles
HD 5	1	1	9260232	Glass, bended, complete with profiles
HD 3	1-1	1	9262037	Glass, bended, without profiles
HD 4	1-1	1	9262036	Glass, bended, without profiles
HD 5	1-1	1	9262035	Glass, bended, without profiles
HD 3	1-2	1	9263011	Glass handle
HD 4	1-2	1	9263006	Glass handle
HD 5	1-2	1	9263002	Glass handle
HD 3	1-3	1.1 mtr	9261024	Protection profile (plastic)
HD 4	1-3	1.5 mtr	9261024	Protection profile (plastic)
HD 5	1-3	1.8 mtr	9261024	Protection profile (plastic)
HD 3	2	1	9263010	Mounting profile, glass
HD 4	2	1	9263005	Mounting profile, glass
HD 5	2	1	9263001	Mounting profile, glass
All models	3		9261027	Socket set screw M6x8, Torx, stainless steel
All models	4	2	9262034	Cover plate
All models	5	2	4288324	Screw M 4x8, SS socket button head
All models	6	1	9262022	Sideglass right
All models	7	1	9262023	Sideglass left
HD 3	8	1	9264071	Light fixture
HD 4	8	1	9264066	Light fixture
HD 5	8	1	9264057	Light fixture
All models	9	1	9261011	Blower
All models	10	8	4288322	Screw M5 x 10, SS socket button head
All models	11	1	9264062	Profile, sideglass right
All models	12	1	9264063	Profile, sideglass left
All models	13	1	9262005	Console left, ass.
All models	14	1	9262004	Console right, ass.
All models	15	2	9241000	Bumper, console (20 pieces)
HD 3	16	2	8031843	Gas spring 500 N
HD 4	16	2	9261021	Gas spring 700 N
HD 5	16	2	8031819	Gas spring 850 N
HD 3	17	1	9264073	Clamping profile
HD 4	17	1	9264068	Clamping profile
HD 5	17	1	9264059	Clamping profile
HD 3	18	1	9262032	Profile, sliding door, top
HD 4	18	1	9262030	Profile, sliding door, top
HD 5	18	1	9262028	Profile, sliding door, top
HD 3	19	2	9262026	Glass, sliding door
HD 4	19	2	9262025	Glass, sliding door

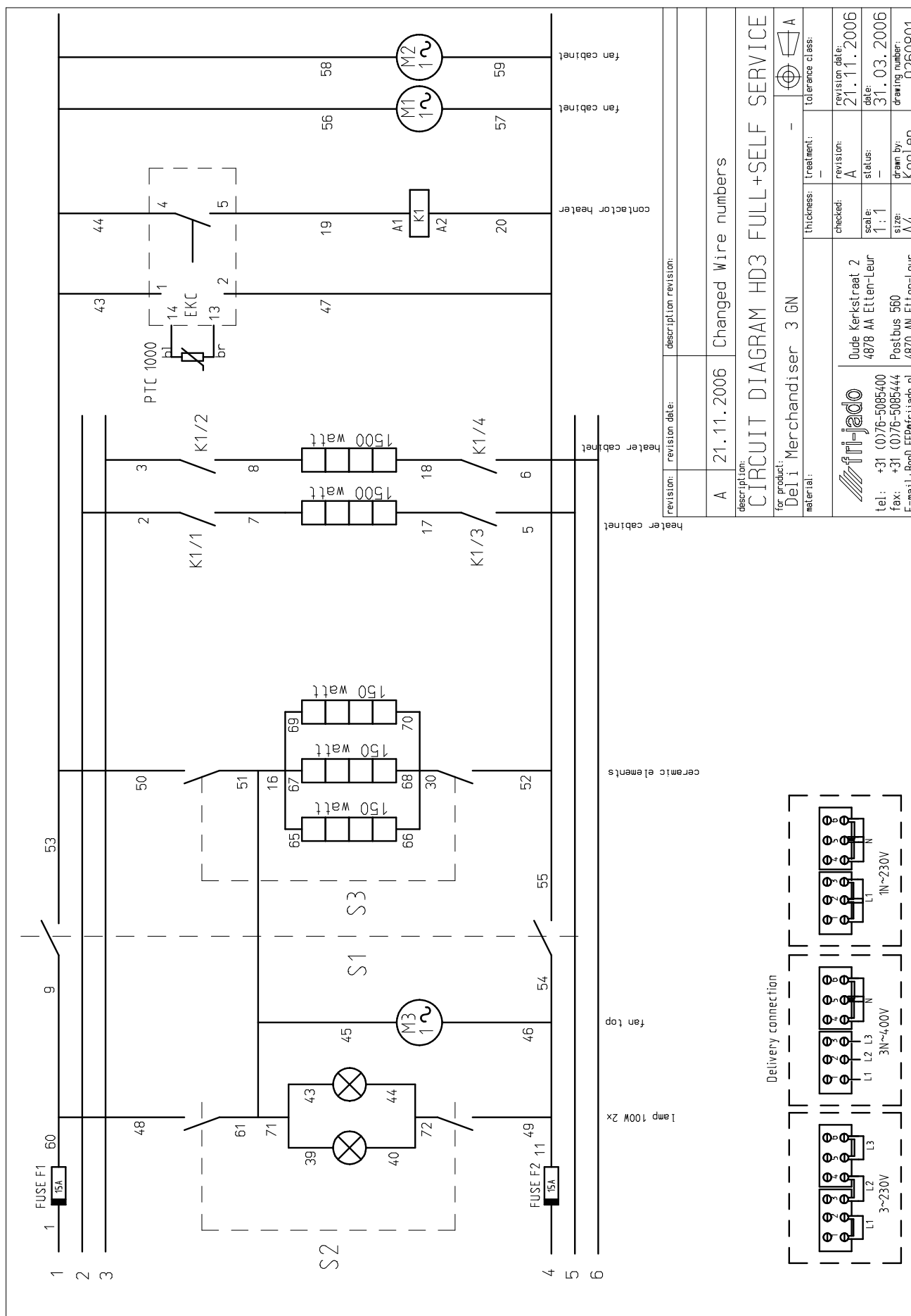
Partlist Hot Deli 3-4-5 Full Service Humidified				
Model	Item	Qty	Part number	Description
HD 5	19	2	9262024	Glass, sliding door
All models	20	2	8065038	Door handle
All models	21	2	9184253	Bumper profile
All models	22	2	9086207	Bumper
All models	23	4	0147674	Screw M 4x25, SS cross recess head (philips)
HD 3	24	1	9262033	Profile, sliding door, bottom
HD 4	24	1	9262031	Profile, sliding door, bottom
HD 5	24	1	9262029	Profile, sliding door, bottom
HD 3	25	1	9264070	Holder, sliding door profile
HD 4	25	1	9264065	Holder, sliding door profile
HD 5	25	1	9264056	Holder, sliding door profile
HD 3	26	1	9264045	Airsuction profile
HD 4	26	1	9264039	Airsuction profile
HD 5	26	1	9264022	Airsuction profile
All models	27	2	9264017	Bracket, heating element
All models	28	1	9264018	Support, tray frame
HD 3	29	1	9260420	Inner housing
HD 4	29	1	9260415	Inner housing
HD 5	29	1	9260410	Inner housing
HD 3	30	1	9263040	Protection profile (plastic)
HD 4	30	1	9263041	Protection profile (plastic)
HD 5	30	1	9263042	Protection profile (plastic)
All models	31	2	8071036	Plug, end
HD 3	32	1	9263045	Mounting profile
HD 4	32	1	9263046	Mounting profile
HD 5	32	1	9263047	Mounting profile
HD 3	33	1	9263012	Front, aluminium
HD 4	33	1	9263007	Front, aluminium
HD 5	33	1	9263003	Front, aluminium
All models	34	1	9264112	Side-plate, left front
All models	35	1	9264111	Side-plate, right front
All models	36	1	9260401	Water drawer
All models	37	1	9262048	Water level sensor, ass.
All models	38	1	9260403	Middle section
All models	39	1	9264078	Back panel, middle
All models	40	10	9087570	Nut M 5, serrated
All models	41	1	3701067	Strain relief M32x1,5
All models	42	1	3701068	Nut, relief strain M32x1,5
All models	43	1	9070028	Connecting cable with plug
All models	44	4	9181030	Adjustable leg
HD 3	45	1	9264090	Cover profile, inner housing

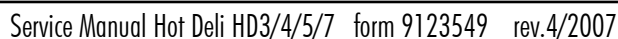
Partlist Hot Deli 3-4-5 Full Service Humidified				
Model	Item	Qty	Part number	Description
HD 4	45	1	9264085	Cover profile, inner housing
HD 5	45	1	9264075	Cover profile, inner housing
All models	46	1	9264084	Side-plate, left
All models	47	1	9264083	Side-plate, right
HD 3	48	1	9264091	Panel, service side
HD 4	48	1	9264086	Panel, service side
HD 5	48	1	9264076	Panel, service side
HD 3	49	1	9260240	Back panel
HD 4	49	1	9260242	Back panel
HD 5	49	1	9260244	Back panel
HD 3	50	1	9260241	Back panel, right
HD 4	50	1	9260243	Back panel, right
HD 5	50	1	9260245	Back panel, right
All models	51	1	9265017	Side panel, left
All models	52	1	9265018	Side panel, right
All models	53	2	9264000	Side panel, frame
All models	54	1	9264002	Support
HD 3	55	3	9264007	Support, frame
HD 4	55	3	9264005	Support, frame
HD 5	55	3	9264001	Support, frame
HD 3	56	1	9264008	Cover plate
HD 4	56	1	9264006	Cover plate
HD 5	56	1	9264004	Cover plate
All models	57	1	9110810	Indication plate
HD 3	70	1	9264072	Reflector
HD 4	70	1	9264067	Reflector
HD 5	70	1	9264058	Reflector
HD 3	71	1	9265022	Mounting plate, ceramic element
HD 4	71	1	9265021	Mounting plate, ceramic element
HD 5	71	1	9265020	Mounting plate, ceramic element
HD 3	72	3	9181065	Heating element, Ceramic, 150 W
HD 4	72	4	9181065	Heating element, Ceramic, 150 W
HD 5	72	5	9181065	Heating element, Ceramic, 150 W
HD 3	73	2	9262045	Protection, lamp
HD 4	73	3	9262045	Protection, lamp
HD 5	73	4	9262045	Protection, lamp
HD 3	74	2	9264060	Bracket, lamp holder
HD 4	74	3	9264060	Bracket, lamp holder
HD 5	74	4	9264060	Bracket, lamp holder
HD 3	75	2	9211016	Lamp holder
HD 4	75	3	9211016	Lamp holder
HD 5	75	4	9211016	Lamp holder
HD 3	76	2	9261002	Lamp, Halogen 100 W
HD 4	76	3	9261002	Lamp, Halogen 100 W
HD 5	76	4	9261002	Lamp, Halogen 100 W

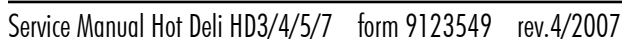
Partlist Hot Deli 3-4-5 Full Service Humidified				
Model	Item	Qty	Part number	Description
HD 3	77	1	9260233	Keypad + backplate
HD 4	77	1	9260234	Keypad + backplate
HD 5	77	1	9260235	Keypad + backplate
HD 3	77-1	1	9262010	Keypad
HD 4	77-1	1	9262011	Keypad
HD 5	77-1	1	9262012	Keypad
All models	77-2	1	9264095	Backplate
All models	78	1	9262057	Display
All models	79	1	9262067	Power & I/O board
All models	80	1	9264081	Mounting plate
All models	81	1	9264082	Cover
HD 3	82	1	9264046	Exhaust profil
HD 4	82	1	9264040	Exhaust profil
HD 5	82	1	9264023	Exhaust profil
HD 3	83	3	9264025	Profile, tray frame, small
HD 4	83	4	9264025	Profile, tray frame, small
HD 5	83	5	9264025	Profile, tray frame, small
HD 3	84	2	9264024	Profile, tray frame, long
HD 4	84	3	9264024	Profile, tray frame, long
HD 5	84	4	9264024	Profile, tray frame, long
All models	85	1	9260404	Door, water drawer
All models	86	1	9264100	Mounting plate, electrical components
All models	87	1	9262072	Water level control, electronic
All models	88	2	0141204	Screw M 4x16, SS cross recess head (philips)
All models	89	2	9040659	Spacing pin, nylon
All models	90	1	9264101	Cover plate, electric components
All models	91	2	0141204	Screw M 4x16, SS cross recess head (philips)
All models	92	2	9261019	Fuse holder
All models	93	2	9261018	Fuse 6,3x32, ceramic T15A
All models	95	1	9260402	Cover, housing heating elements
All models	96	1	9264030	End plate, water drawer
All models	97	1	9264029	Cover plate
All models	98	1	9264026	Housing, heating elements
All models	99	1	9182082	Heating element, 600 W
All models	100	1	9182083	Heating element, 300 W
All models	101	2	9182000	Heating element, 1500 W
All models	102	8	0169197	Gasket, heating element
All models	103	8	0169189	Nut, heating element
All models	104	2	9264020	Air deflector
All models	105	6	3701027	Pop rivet 3,2 mm SS
All models	106	1	9172310	Temperature sensor PT 1000
All models	107	2	0142307	Nut M 4 SS
All models	108	4	9264021	Clamping profile

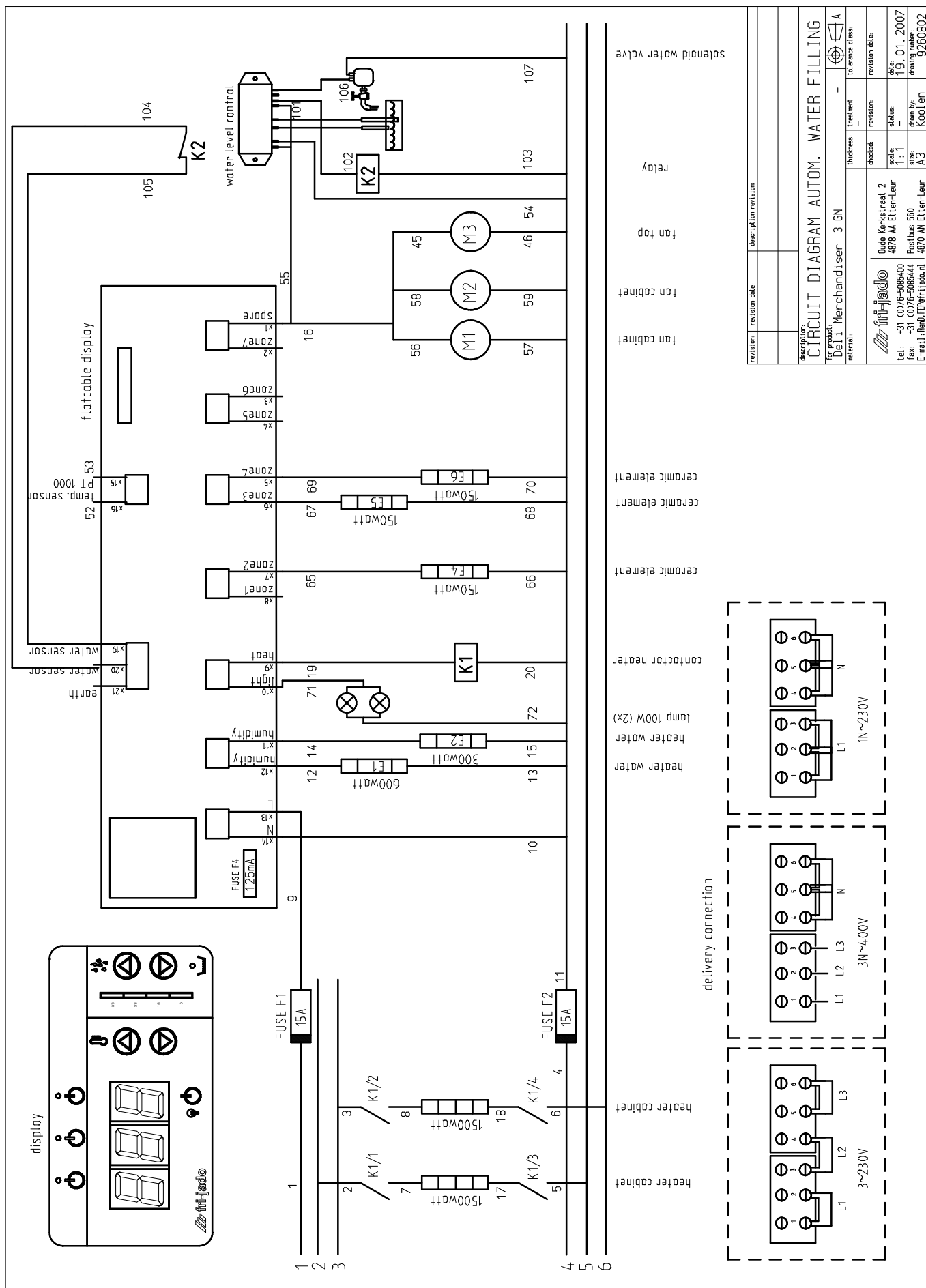
Partlist Hot Deli 3-4-5 Full Service Humidified				
Model	Item	Qty	Part number	Description
All models	109	2	9053000	Blower
All models	110	1	9262070	Terminal block with bracket
All models	111	1	9044564	Connecting block, 1,2,3
All models	112	1	9044572	Connecting block, 4,5,6
All models	113	1	3500069	Contactora
All models	114	2	0141204	Screw M 4x16, SS cross recess head (philips)
All models	115	2	0142307	Nut M 4 SS
All models	116	1	9263020	Drain pipe
All models	117	1	9182065	Seal ring
All models	118	1	9008542	Nut M 12 SS
HD 3	119	1	9260421	Air deflector
HD 4	119	1	9260416	Air deflector
HD 5	119	1	9260411	Air deflector
HD 3	120	1	9264044	Protection plate
HD 4	120	1	9264038	Protection plate
HD 5	120	1	9264019	Protection plate
All models	121	1	9262027	Flatcable
All models	122	1	9264099	Fastening plate, fuse holder

CIRCUIT DIAGRAMS









revision	revision date	description	revision
CIRCUIT DIAGRAM AUTOM. WATER FILLING			
for product: Deli Merchandise 3 GN			
material:	thickness:	tolerance class:	A
<div> <div> </div> <div> Dude Kerckstraet 2 4878 AA Etten-Leur Tel: +31 (0)76-5085400 Fax: +31 (0)76-5085444 E-mail: Hedi.Fri-jado.nl </div> </div>			
checked:	revision:	date:	19.01.2007
scale:	status:	drawn by:	Koolen
size:	drawing number:	drawn by:	9260802

